

Machine sector	Exhibitors	allocated [sqm]
01 Turning machines (lathes)	156	21.081
02 Drilling machines	20	975
03 Boring machines	9	745
04 Milling machines	87	12.319
05 Machining centers 06 Flexible manufacturing cells and systems	143 17	37.146 2.001
07 Transfer machines and unit heads	23	1.825
08 Grinding machines	76	6.793
09 Tool grinding machines	31	2.868
10 Gear cutting and finishing machines	36	5.545
11 Planing, shaping, slotting and broaching machines	9	314
12 Sawing and cutting-off machines	57	4.289
13 Screwing and threading machines	4	173
14 Honing, lapping and polishing machines	27	1.872
15 Deburring and machines16 Sheet metal cutting machines	10 23	362 2.551
17 Sheet metal blanking, punching machines	8	508
18 Sheet metal forming machines	25	1.660
19 Sheet metal working cells and systems	1	45
20 Presses	18	884
22 Bar, section and tube working machines	24	2.333
25 Metal forming (massive) machines	4	444
26 Electroerosive and electrochemical machining	34	2.127
27 Machines for marking and engraving	17	625
28 Machine tools for educational purposes	1	22
30 Micro machining	2 10	94 413
31 Welding and gas cutting machines 32 Heat treatment equipment	18	551
33 Machines and systems for use in surface technology	38	1.420
34 Rapid prototyping	1	33
35 Cutting tools	308	18.745
36 Forming tools	7	270
37 Abrasive tools and products	43	1.802
38 Hand held tools	3	176
39 Tooling devices	11	542
40 Tooling systems	60	4.480 848
41 Tools presetters and tools balancing 42 Workholding	9 123	5.639
44 Components for dies and moulds	6	261
45 Accessories	27	1.480
46 Mechanical components	94	4.423
47 Hydraulic and pneumatic components	14	546
48 Electrical and electronic equipment for machine tools	19	1.089
49 Control and drive systems	31	4.956
50 Lubrication and cooling	48	1.885
51 Materials	10	468
52 Equipment for waste disposal	27	1.263
53 Safety and environment	24	1.001
55 Workshop equipment 55 Workpiece and tool handling	9 12	329 1.008
56 Automation for storage and transportation	4	1.008
57 Assembly	4	167
58 Industrial robots	3	222
59 Software for product development	5	346
61 Software for manufacturing	50	2.373
62 Computers and peripherals	1	20
63 Measuring	79	3.995
64 Testing	4	242
65 Image data processing	1	22
66 Quality control and software	2	56
67 Services for the workshop	11	760 3.605
68 Services for companies	70	3.695
Total:	2.048	175.293

(stands)