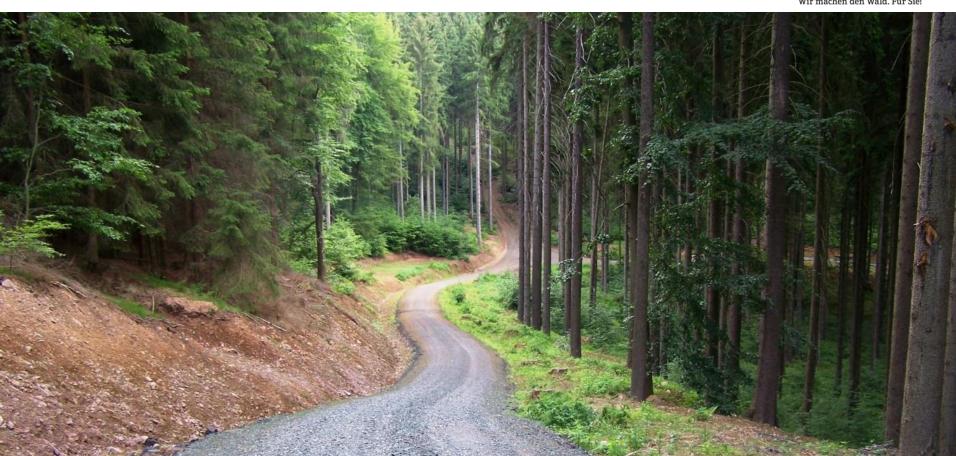
Role of Forest Access and Appropriate Road Building Solutions for ThüringenForst









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3. ThüringenForst in Figures: Responsible for

- Annual turnover of about 106 mill. Euro
- About 1,300 employees
- About 200,000 hectares ThüringenForst-owned state forest
- Harvesting and marketing of 1.2 mill. cubic meters of timber
- About 5,000 kilometres of long-term maintenance, truck-trafficable roads



3. ThüringenForst in Figures: Responsible for

- Services for private und municipal forest owners
- Forest pedagogics and recreation
- nature conservation projects and climate-change adapted forest conversion
- Initial as well as postgraduate education and qualification
- Sovereign surveillance of 550,000 hectares of forest



1. Value of Forest Access from a Multifunctional Perspective

Our Service Road- Your Recreation Road Serves as...

- ...Service road for forest management and timber harvest
- ...Rescue route in case of accidents
- ... Means of disaster control (forest fires, bark beetle calamities, etc.)
- ...Access for forestowners as well as for excercising of administrative duties and for hunting...



1. Value of Forest Access from a Multifunctional Perspective

Our Service Road- Your Recreation Road Serves as...

...Sports field for hikers, runners and horseback riders

...Space of peace and recovery from the everyday stress

...Place of work in rural areas

•••



1. Value of Forest Access from a Multifunctional Perspective

Our Service Road- Your Recreation Road Serves as...

... habitat:

- Embankments as feeding areas for game
- Ditches/settling ponds at road passages as temporary wetlands
- Inner forest's edge as structural element for biotope networking



2. Forest Road Information System (WIS)*

- Means of securing needs-oriented forest access
 (§ 19 para. 2 no. 5 Thuringian Forest Law)
- Instrument of inventory, planning and controlling
- WIS-database: GIS-cartographically representable data of forest roads accross Thuringia
- Data provision for NavLog, a timber transport navigation system (developed by kwf) used accross Germany



2. Forest Road Information System (WIS)

2.1 WIS-Forest Roads

- Every WIS-forest road is assigned to a category, a function and a level of damage
- Roads in WIS-category A, short: A-Roads, (long-term maintenance, truck-trafficable) in combination with WIS-function "main forest road" (unsealed gravel construction) play a crucial role for forest access



2. Forest Road Information System (WIS)

2.2 Representation of WIS-Categories/-Data on GIS Map





3. Profitability of Forest Roads

- Fundamental Objective: reduction of skidding costs by new building of forest roads (Target Road Density: optimum between skidding costs and building costs)
- Obligatory profitability calculation before new building of forest roads: saving of costs within 10 years must exceed the effort of new building
- Uneconomical roads (planned/existing) are eliminated in the course of periodic WIS-inventories

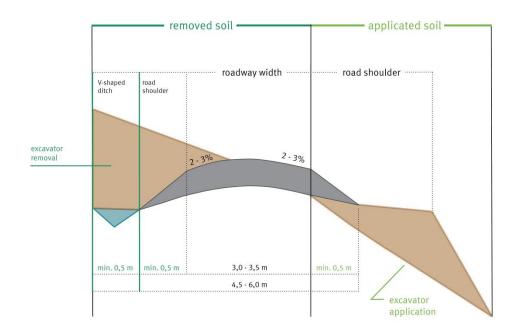


4. The Main Forest Road

- Important WIS-function, A-road if needed for forest access in the longterm and if trafficable for trucks
- Robustness due to construction with several layers of compacted, intermeshing gravel in different particle sizes (carrying capacity up to 45 tons).
- Ensured timber transportation, at the same time fulfillment of all remaining requirements to forest roads



4. The Main Forest Road





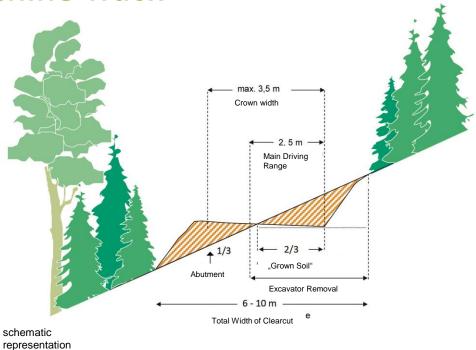
5. The Machine Track

- soil-based, no material installation
- Complement road network, if necessary, and assist forest machinery in their performance
- Parallel fulfillment of further functions



5. The Machine Track

not true to scale





6. Annual Road Building Planning

6.1 Pre-Planning of Road Building Measures

- Contributory work from forest offices and machine bases to central planning (Headquarters)
- Individual project calculation for new building/basic renewal as well as repair measures of A-roads
- Nomination of necessary repair and new building measures of machine tracks as an added-up sum of running meters



6. Annual Road Building Planning

6.2 Central Planning of Road Building Measures

- Headquarters: collection/ verification of pre-planning
 - Road Maintenance: central planning according to WIS damage levels, high priority to secure existing network of A-roads (low costs)
 - **Road Repair** (A-roads): generally approved, high priority- similar to road maintenance, also comparatively low costs



6. Annual Road Building Planning

6.2 Central Planning of Road Building Measures

- Central distribution of finances for new building/basic renewal of A-roads depending on current road density and allowable cut of each forest office area
- **Embankment Mulcher**: Mulching of A-road ditches/ embankments in 3-year frequency for all forest offices
- **Central digitalisation** of approved road building planning in general business planning software



7. Technical Realisation

- By in-house machine bases Gehren and Hohenebra
- Decades of experience with special requirements of forest road building under competitive cost structures
- All road building measures need to be agreed between forest office and regional nature and water conservation authorities



7. Technical Realisation



Wheel Excavator

- Maintenance of A-roads
- Clearing of ditches, installation of road passages



7. Technical Realisation



Chain Excavator

- Building of rough subgrade and excavation of ditches for new building of A-roads
- New building and basic renewal of machine tracks



7. Technical Realisation





7. Technical Realisation



Grader

- Material installation (new building/basic renewal of A-roads)
- Maintenance (A-roads)



7. Technical Realisation



Trailer-Type Roller

 Compaction (rough subgrade of A-roads and machine tracks, material layers of A-roads)



8. Cost Rates for Road Building Measures

Type of Measure	Ø Cost Rate [€/rm] In-House MSP	Ø Cost Rate [€/rm] External Services*
New Building/ Basic Renewal of A-Roads	25-40	40-45
Repair of A-Roads	10-15	15-20
Maintenance of A-Roads	1-2	n/s
New Building of Machine Tracks	3-5	4-5
Repair of Machine Tracks	1-2	1-2
Embankment Mulching	0,5-1	n/s

^{*}Statistical population too small for statitically significant results



9. Time Series of Financial Effort for Road Building

Financial Effort for Road Building Measures 2007-2017

Business Year	Total Effort [approx. in mill. €]			
2007	6,1			
2008	14,5 ¹			
2009	7,5			
2010	8,5			
2011	9,1			
2012	9,1			
2013	13,2 ²			
2014	9,4			
2015	9,2			
2016	7,8 ^{3,4}			
2017	7,1 ^{3,4}			

¹ incl. about 7 Mill. € grant funds (Kyrill damage repair); ² incl. flood damage repair; ³ preliminary/ planned; ⁴ plus ca. 1-1,5 Mill. € forest office staff costs and measures



10. Mid-Term Objectives/ Prognosis

- Until 2024 approx. achievement of target road density (completion of new building and basic renewal)
- After **2024** 89 % total effort is used for road maintenance and repair (now: ca. 60 %)
- Until 2028 maximum reduction of repair backlog
- After 2028 reduction of total effort by around 30 %



11. Recent/Aspired Forest Access Values





12. ThüringenForst Forest Road Densities

- 28 Ifm/ha as a target road densitiy for ThüringenForst appears consistent compared to other German SFOs with similar geographical conditions
- Difference between target and current road density compared to other SFOs can be rated comparatively large for ThüringenForst (3 rm/ha sf)
 - → Costly new building and basic renewal still keeps up the annual total effort

Wir machen den Wald. Für Sie!

