

Testing and Approval of Hydrogen Systems for Automotive and Industrial Applications

12th German-Japanese Economic Forum

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2	Basics
3	Fuel Cell Technology of Vehicles
4	Safety
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TÜV Rheinland: A Global Player

8 Regions

500 Locations

>200 Laboratories

GERMAN AT HEART – GLOBAL IN MIND.

North America

Central and Eastern Europe

Germany
Western Europe

Greater China

India,
Middle East,
Africa

Asia Pacific

South America

20,000 employees worldwide

11,400 employees outside Germany

16,432 km are there between the HQ in Cologne and our office in Melbourne, Victoria, Australia

2,625 meter above 0 is the highest situated office: Bogotá, Colombia

9.5 Millions vehicles are periodically reinspected every year

50,000 certificates are issued annually

TÜV Rheinland: The „alternative drives“-TÜV

Milestones

1872

1904

1994

1994

2003

2003

2004

2004

2006

2017



Founded as an association for testing steam boilers



First Fuel Cell Vehicle approval



Fuel Cell Bus (Mercedes)



Second Generation Fuel Cell Bus (various OEM)



Bus with H2 combustion engine



First periodical inspection of vehicles



First CNG Bus (MAN)



Second generation Fuel Cell Vehicles



CNG Passenger Car



Series Fuel Cell Vehicle

Source: Daimler, MAN, Volkswagen

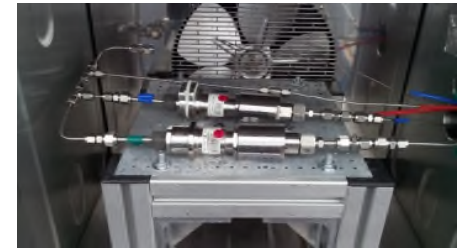
TÜV Rheinland: Competence Center alternative Fuels

Since 1994, the Competence Center for Alternative Fuels is focused on gaseous fuels applications (LPG, CNG, H₂) as well as other alternative propulsion systems (e-drives) covering:

- advising
- inspection / testing
- certification / type approval
- training

for automotive and industrial (fueling stations, ADR, etc.) applications.

NGVA Europe membership; partnership in various standardization working groups

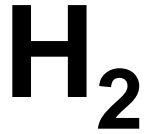


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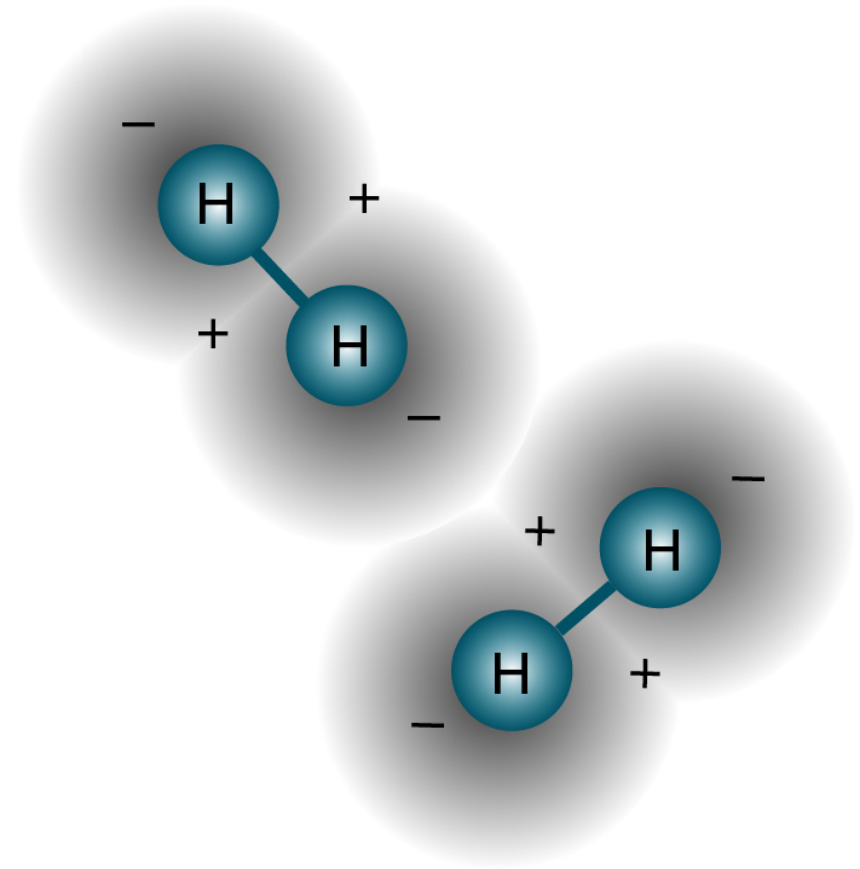
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Basics

Physics and Chemistry



- two „Hydrogenium“ atoms result in a Hydrogen molecule, atoms are not stable
- gaseous (storage @ 35 MPa (350 bar) or 70 MPa (700 bar))
- liquid at -253°C



Basics

Physics and Chemistry

- non-toxic
- odorless
- unflavored
- invisible
- invisible, barely perceptible flame
- burns at 2,200 °C, hardly any radiation
- lighter than air (ca. 14,4 times)
- embrittling
- non-corrosive
- non-carcinogenic
- $T_{\text{boil}} = -253 \text{ °C}$
- energy: 33,33 kWh/kg (3,0 kWh/Nm³) up to 39,41 kWh/kg (3,5 kWh/Nm³)
=> 1 kg (H₂) = 2.1 kg (CNG) = 3.9 l (Gasoline) = 3.3 l (Diesel)
- ignition energy in air: $E = 0,02 \text{ mJ}$
- at 29 Vol.-% (stoichiometric ratio with pure O₂), $T = 3,000 \text{ °C}$



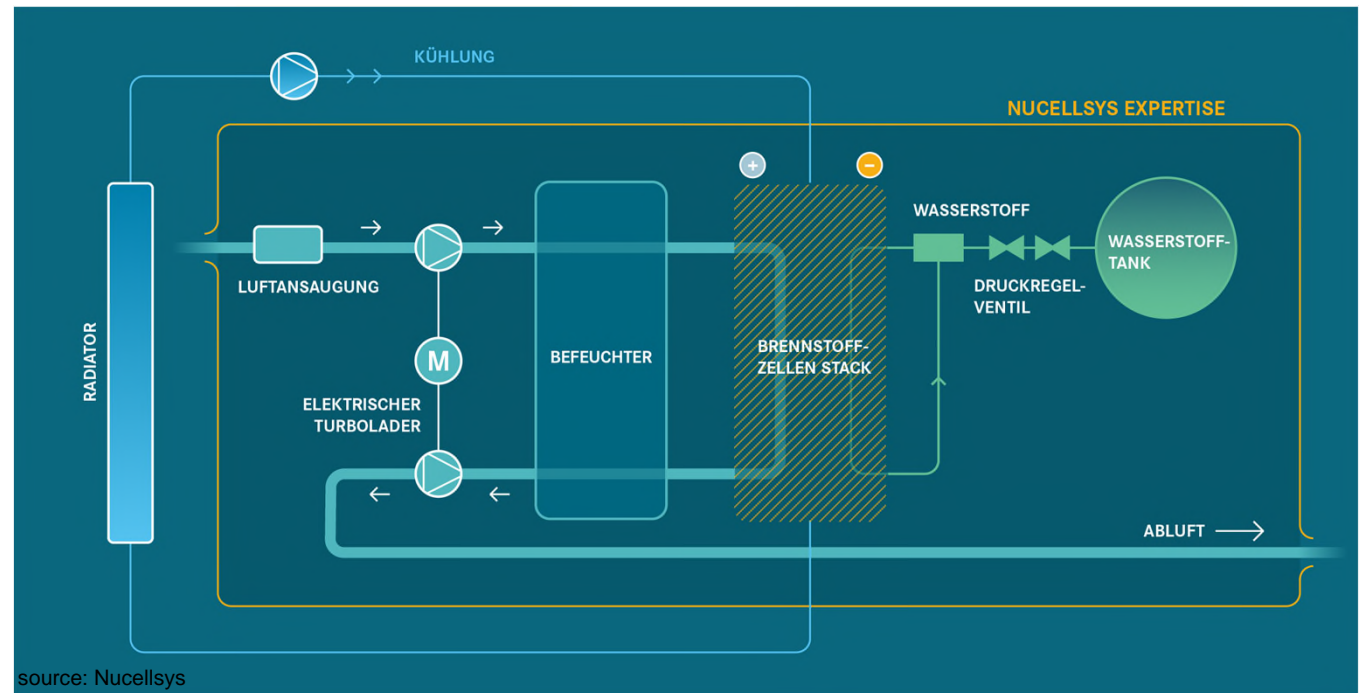
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Fuel Cell Technology of Vehicles

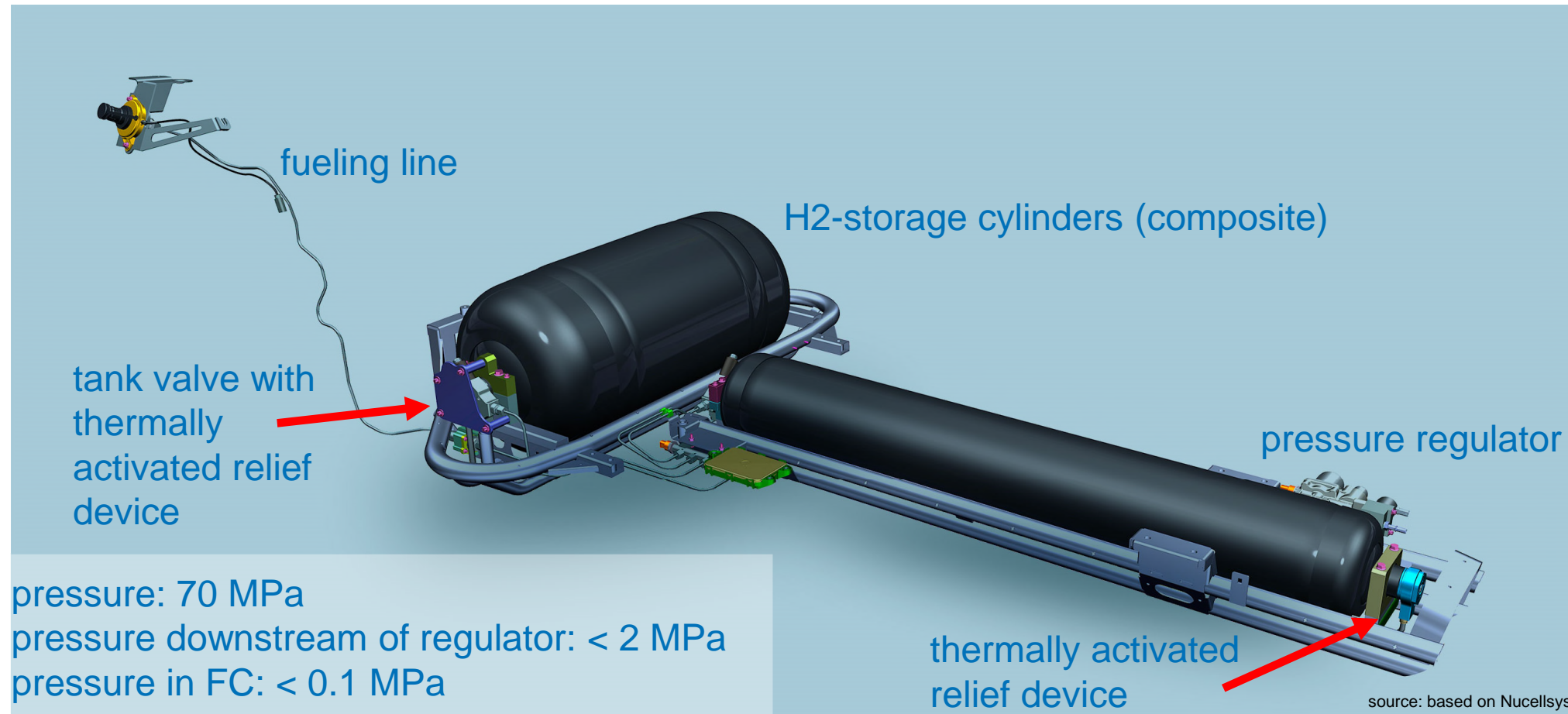
Fuel Cell System

- ecological, no pollutant emissions
- w/o vibrations, no moveable parts
- quiet, low-noise fan only
- efficient (efficiency 60-67%)
- modular (=scalable power)
- excellent partial load performance: almost no losses when operated between 50% und 100%



Fuel Cell Technology of Vehicles

Fuel Cell and Gas System

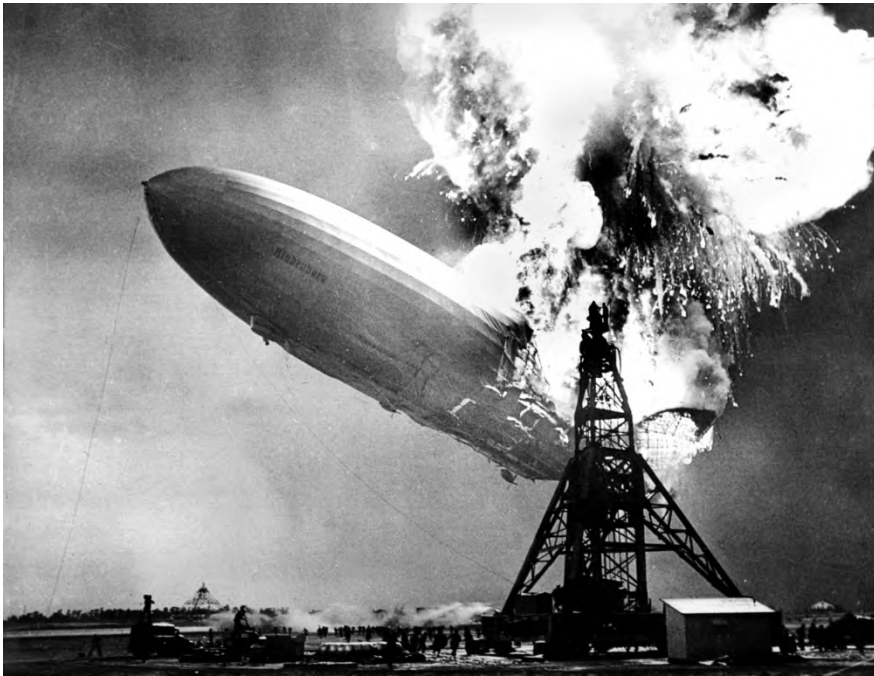


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Safety

The Hydrogen Fairy Tale



Zeppelin Hindenburg catastrophe
Lakehurst, New Jersey, USA
May 6th, 1937

Safety

European and International Regulations

EU

Regulation (EC) 79/2009 and ECE R134 for testing and approval of H2-components and whole vehicles

North America

Standards HGV2, HGV3.1 und HPRD1 for testing of H2-components, whole vehicles are covered by FMVSS, NFPA

Japan

HPGS Act und JARI S001/002 for testing and approval of H2-components and whole vehicles

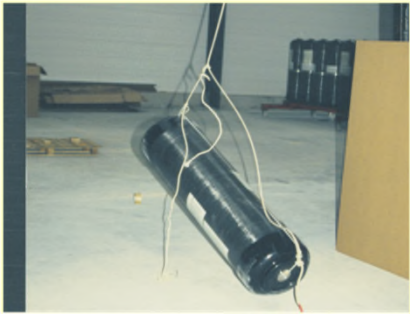
World (including the countries of above)

GTR13 for testing of H2-components and whole vehicles



Safety

Examples for Cylinder Tests



DROP TEST AT 45°



DROP TEST
VERTICALLY



DROP TEST
HORIZONTALLY



FRONTAL CRASH
TEST 6.6 G FOR
BUS



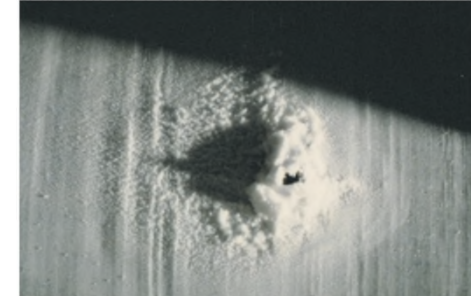
HYDRAULIC BURST TEST



PRESSURE CYCLING



BONFIRE TESTING



GUN FIRE TESTING
BULLET 7.62 MM

Safety

... and Lakehurst again?!?

That's how it should be...

... but not like this!

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Conclusion

Fuel Cell Vehicles

- are smart electric vehicles,
- show no pollutant emissions,
- have no range issue,
- are safe and
- deserve a sporting chance!



Questions?

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