

AI applied to Robots

Realizing manufacturing that is a step ahead of the times



INTRODUCTION

Mitsubishi Electric:

Changes for the Better

- Integrated electrical/electronics supplier
- Established 1921,
- 4,431.2 billion Yen consolidated net sales

(for the year ending March 31st 2018)

Hajime Sugiyama

- Mitsubishi Electric Head Quarters (Tokyo)
- Industrial IoT Evangelist
- Lead Global e-F@ctory Alliance coordinator



Background

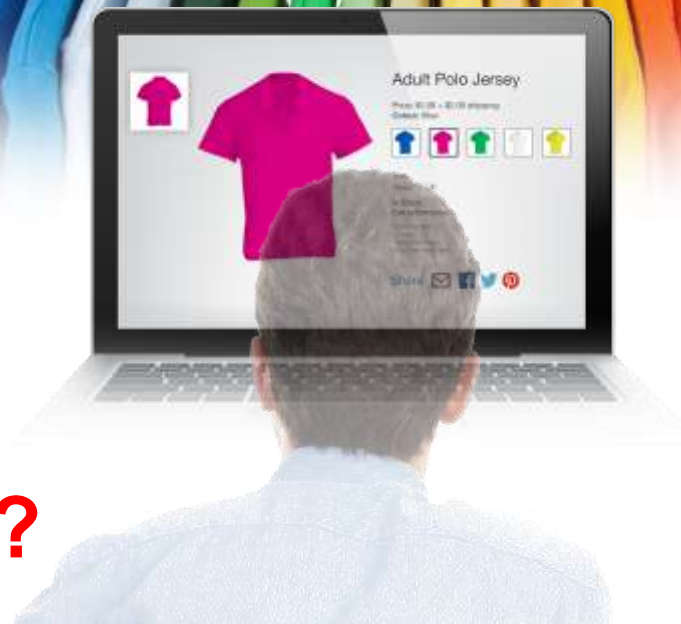
- Nagoya Factory PLC Production Planning
- Project Leader for Greenfield Automotive Powertrain Installation in USA
- Member of e-F@ctory startup team (2003)
- 6 years in Europe (EMEA Executive VP for Factory Automation BU)

Mass customization

Time to market

Cost reduction

Are Robots the answer?



It's **not** as **easy** as you think



Manufacturing

“Time is **money**”

“Every millisecond **counts**”



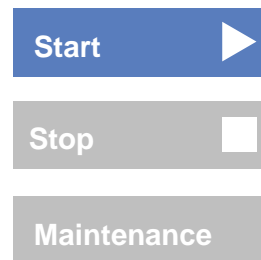
The **Perfect** AI



Don't think about using AI.
Think about using **smart** products!



Enhanced performance



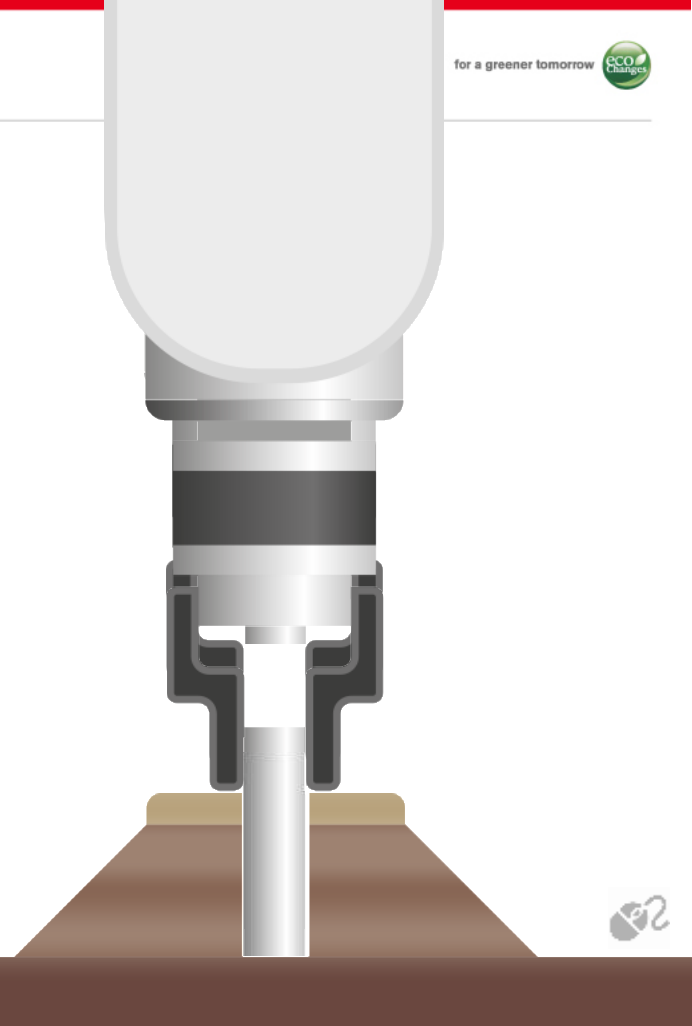
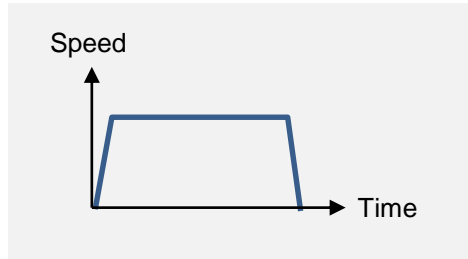
Robot AI in **ACTION**



Example: Bearing insertion

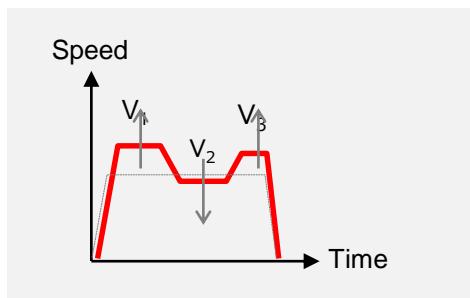


Conventional Speed control

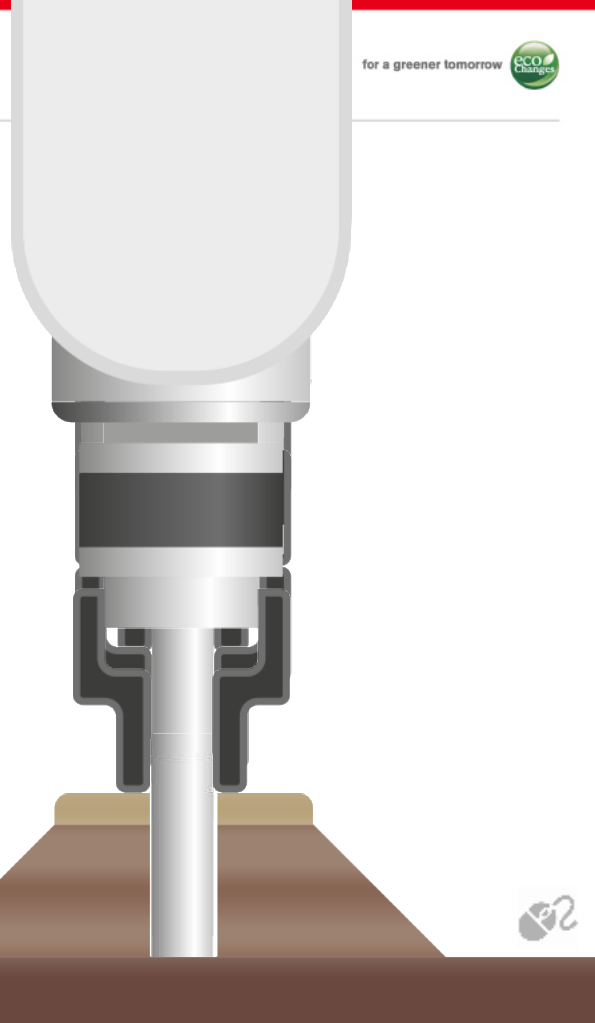


Optimized Speed control

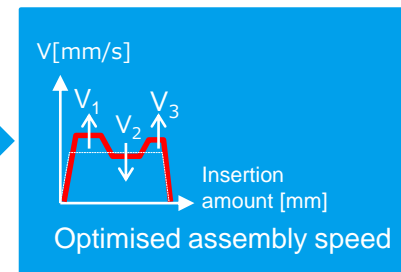
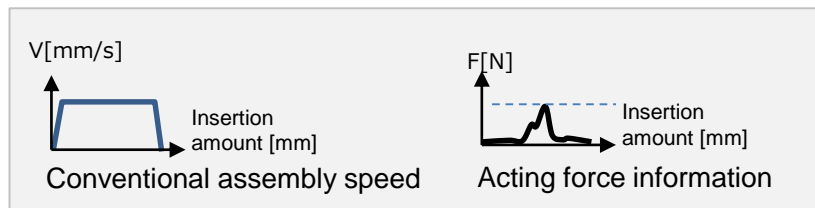
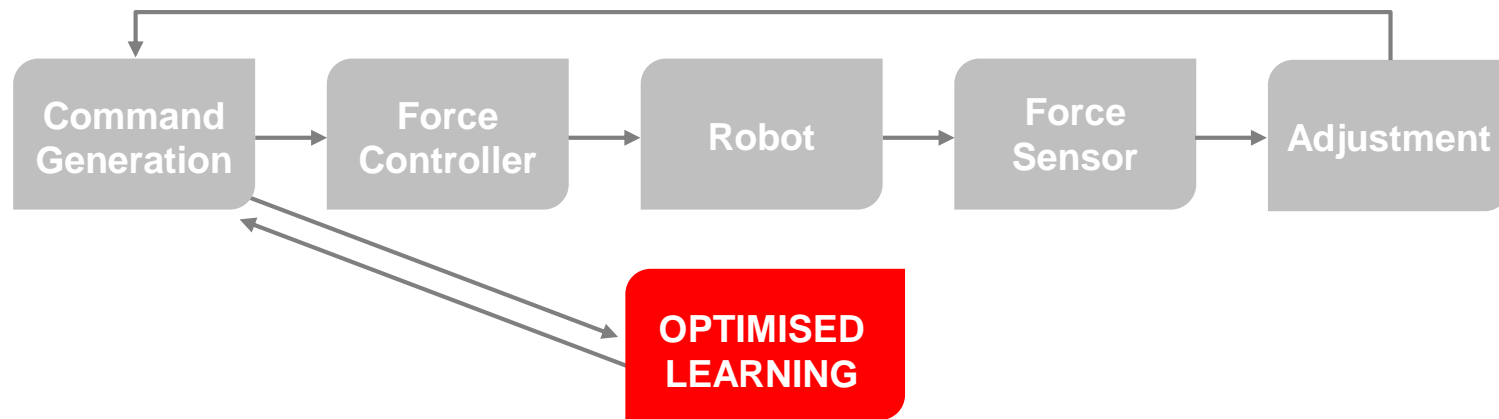
AI + Force Sensor



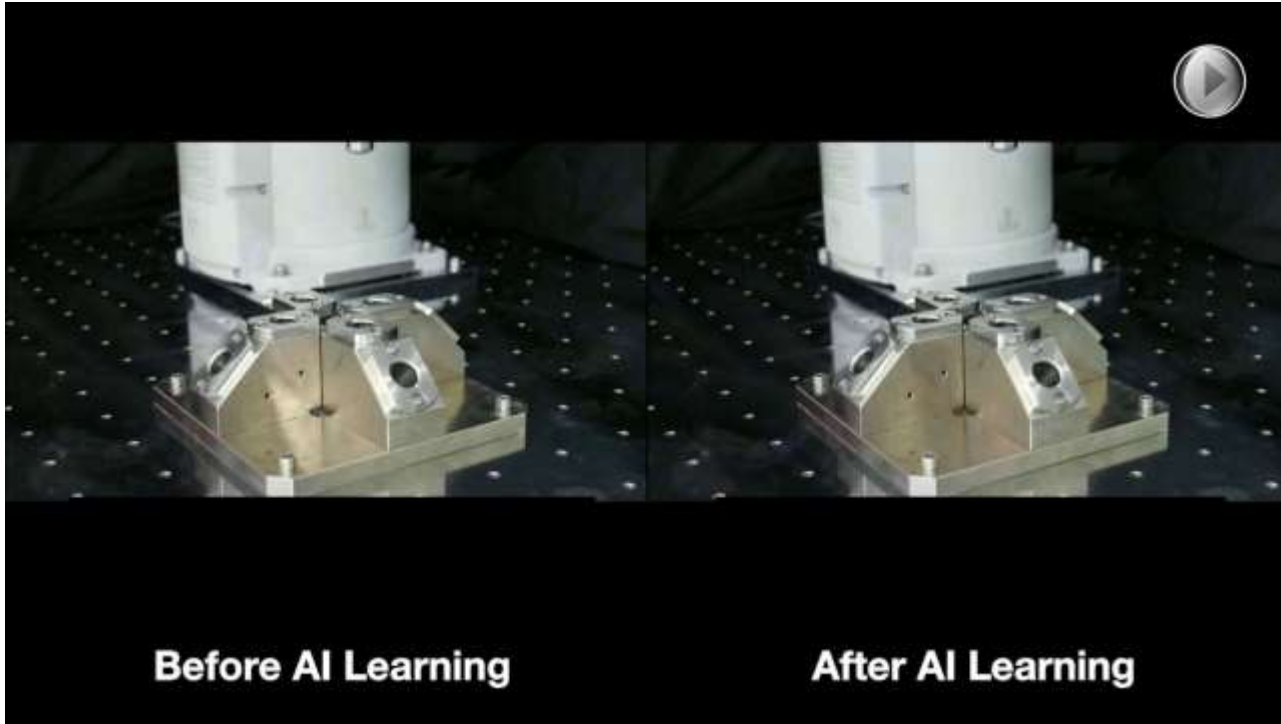
V1: Fast
V2: Slow
V3: Fast
V4: Slow



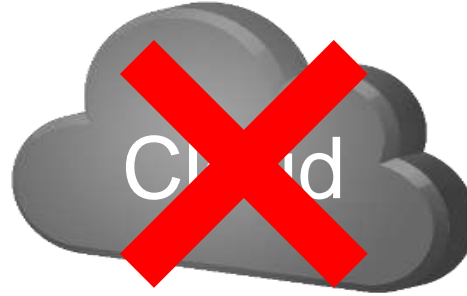
AI can **help** you



Example: Bearing insertion



Reduced setup times



*Experimental value



The **future** awaits



Aren't these **cool?**

No **Jigs** necessary

Free movement

Lean & flexible

The future is **closer** than you think



AI in **ACTION**

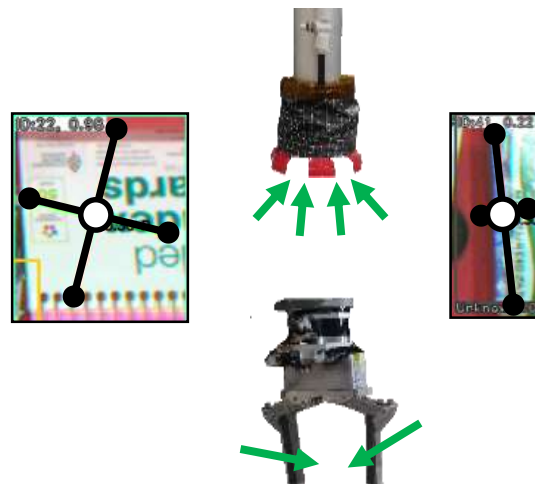


APPLIED AI

Automatic picking in logistics center

Automatic picking in logistics center

- Real-time recognition of product type and position
- Comparison with basic models (flat, cube, sphere) to decide on stable holding point
- Select appropriate hand/suction



Real-time recognition



Amazon Robotics Challenge Demo(x16 Speed)

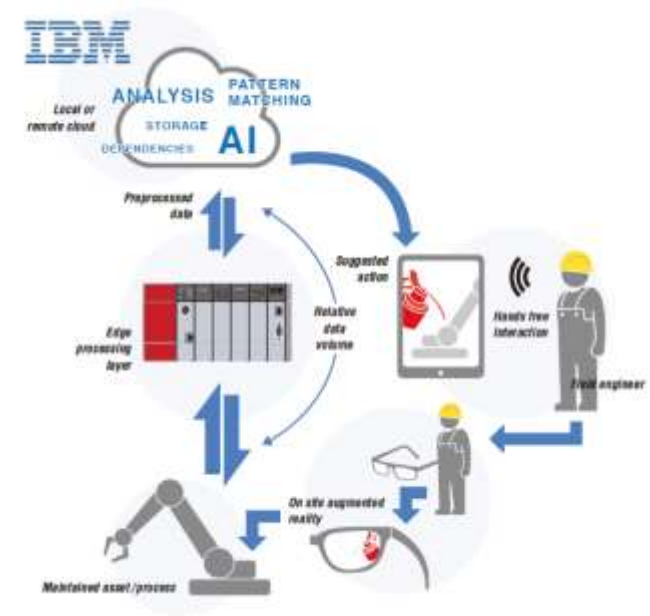


Amazon Robotics Challenge: Competition held by Amazon regarding Automation Technology in Logistics Fields

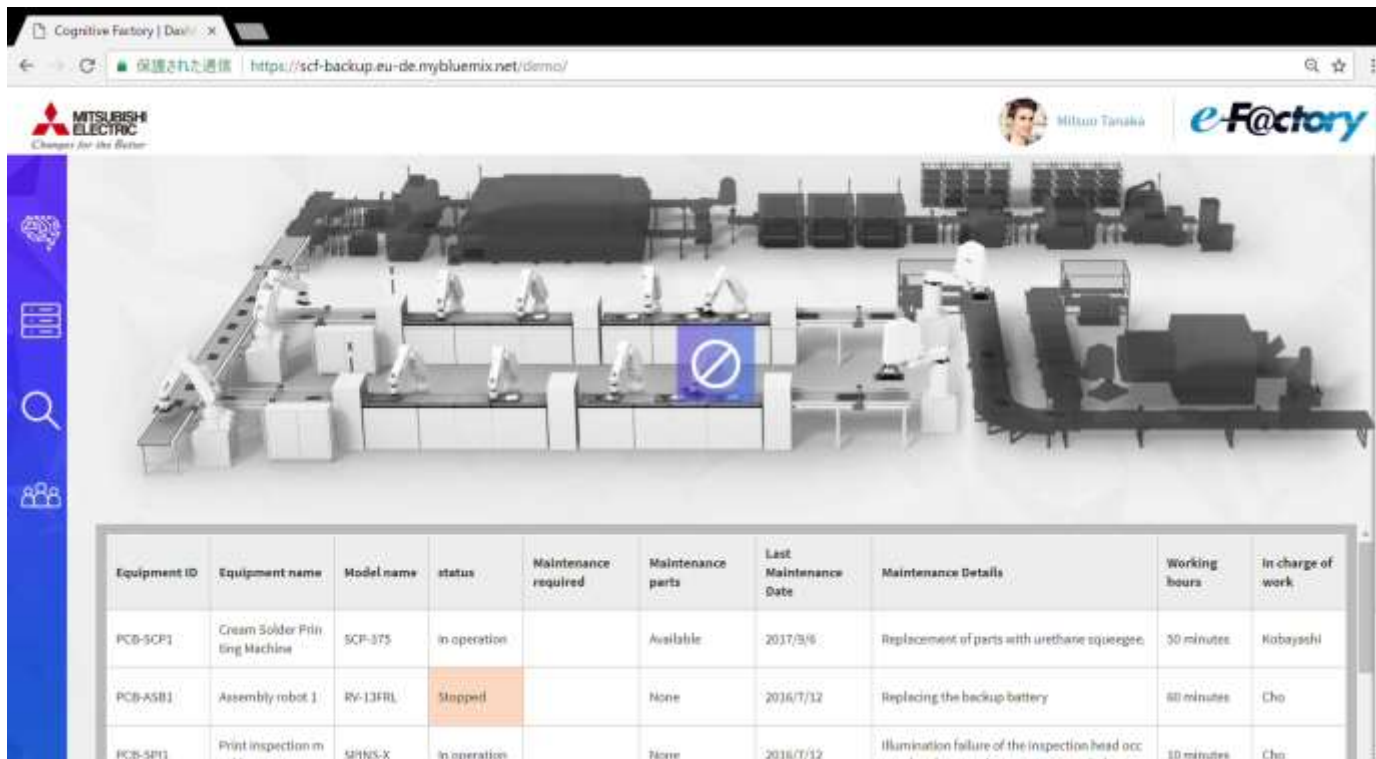
APPLIED AI

Preventive maintenance

- Monitoring and prediction of failure
- Automatic suggestion of
 - maintenance
 - necessary tools
- Link with purchasing systems for delivery
- Voice recognition and AR for hands free interaction



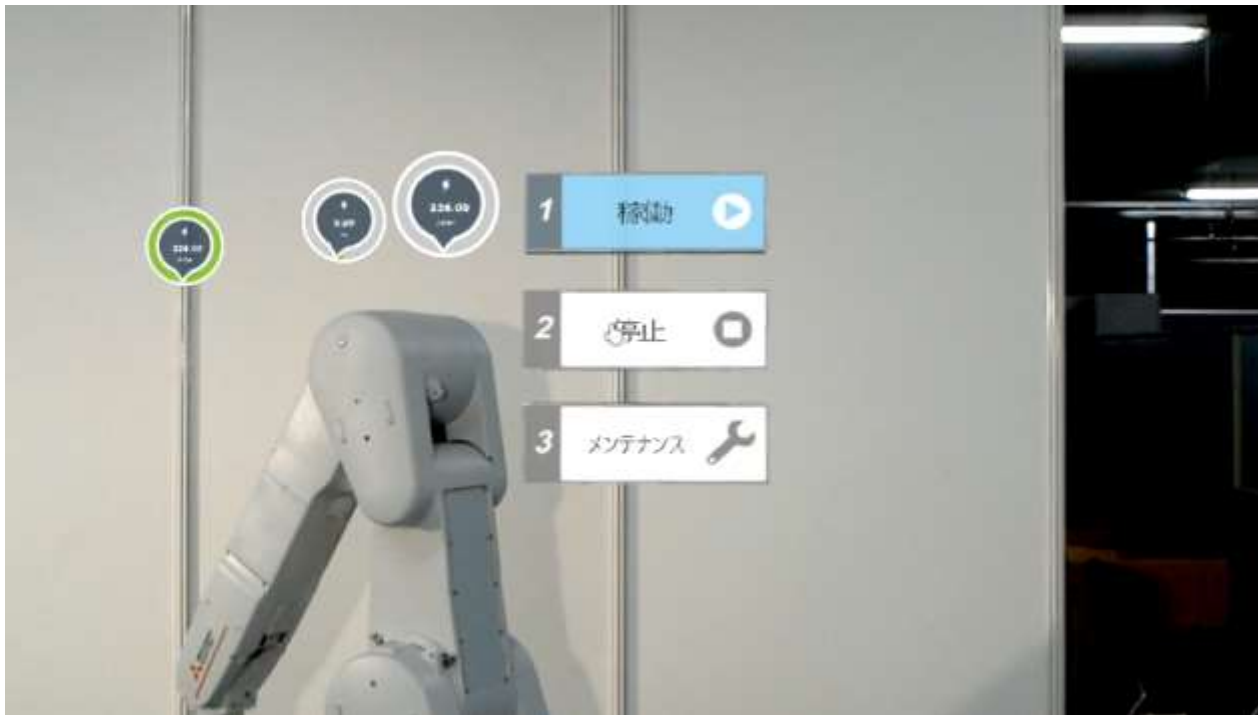
Interacting with AI



The screenshot displays the 'Cognitive Factory | Dashboard' interface. At the top, there's a browser address bar showing 'https://scf-backup.eu-de.mybluemix.net/demo/'. The dashboard features a 3D visualization of a factory floor with several robotic arms. A blue square with a white 'X' icon is overlaid on one of the robots. Below the 3D view is a table with equipment status data.

Equipment ID	Equipment name	Model name	status	Maintenance required	Maintenance parts	Last Maintenance Date	Maintenance Details	Working hours	In charge of work
PCB-SCP1	Cream Solder Printing Machine	SCP-375	in operation		Available	2017/5/6	Replacement of parts with urethane squeegee	30 minutes	Kobayashi
PCB-ASB1	Assembly robot 1	RV-13FRL	Stopped		None	2016/7/12	Replacing the backup battery	60 minutes	Cho
PCB-SP1	Print inspection machine	SPHS-X	in operation		None	2016/7/12	Illumination failure of the inspection head occurred	10 minutes	Cho

Maintenance with Augmented Reality Glasses



Robotics and AI

- ...time is money
- ...enhancing of robots and humans
- ...installed on the edge
- ...and invisible



Make everything smart



Meet us at
Hall **17**
Stand **D26**



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