

Wireless Technologies for Automation

Prof. Dr.-Ing. Jörg F. Wollert



Lehrgebiet Softwaretechnik und Rechnernetze
(C) Prof. Dr.-Ing. Jörg F. Wollert



Wireless Technologies for Automation

- ▶ Why using wireless communication?
- ▶ Pros and cons in wireless networks
- ▶ Embedded Wireless
 - ▶ Hardware
 - ▶ Software
- ▶ A short technology overview
 - ▶ WLAN
 - ▶ Bluetooth
 - ▶ ZigBee
- ▶ Conclusion



Why using wireless communication?

- ◆ Use-cases for wireless technology
 - Cable Replacement: cheap and easy interface with high data rate
 - Ad-hoc Networks: security and flexible network configuration
 - Mobile Solutions: security, low power and high reliability
 - Embedded: cheap, small, available
 - In all:
 - Standardized communication
 - precisely defined protocols
 - Scalable communication profiles for data, speech and media content
- ◆ Some demands
 - Suitable security with authentication and authorization
 - Mobile services for control, diagnostic and visualization
 - Integration of mobile Consumer devices like mobile phone, PDA or laptop



Pros and cons of wireless networks

Pros:

- ◆ Easy integration of mobile, distributed communication systems
- ◆ Independent usage of electronic devices
- ◆ No problems in cabling
- ◆ Unsusceptible against disaster and careless users
- ◆ Easy access without infrastructure

Cons:

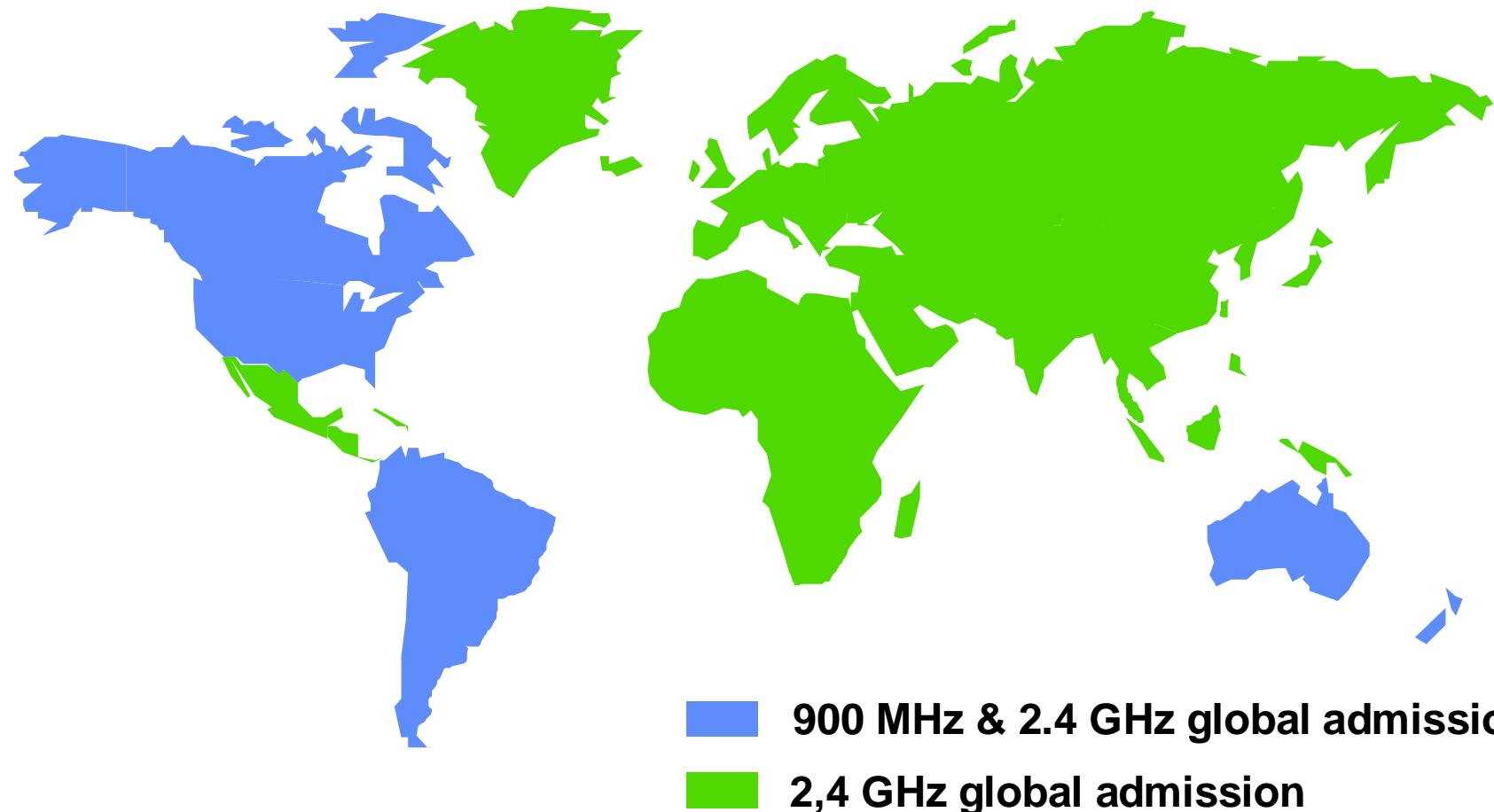
- ◆ Less data rate in comparison with standard Ethernet cabling
- ◆ Difficult administration for a suitable security
- ◆ Great differences in standards and interoperability
- ◆ A lot of regulation constrains
- ◆ Link quality is more poor than cable technology

Designing wireless networks ...

- ◆ worldwide common technology
- ◆ No licenses and worldwide use without fee
- ◆ Interoperability between products of different manufacturer
- ◆ Robust and reliable transmission of data
- ◆ Easy to use and simple configuration
- ◆ Interoperability with cable based systems
- ◆ Insensitive against various security attacks
(Interruption, Interception, Modification, Fabrication)
- ◆ Low power consumption
- ◆ Large communication range
- ◆ Large number of active stations
- ◆ Inexpensive

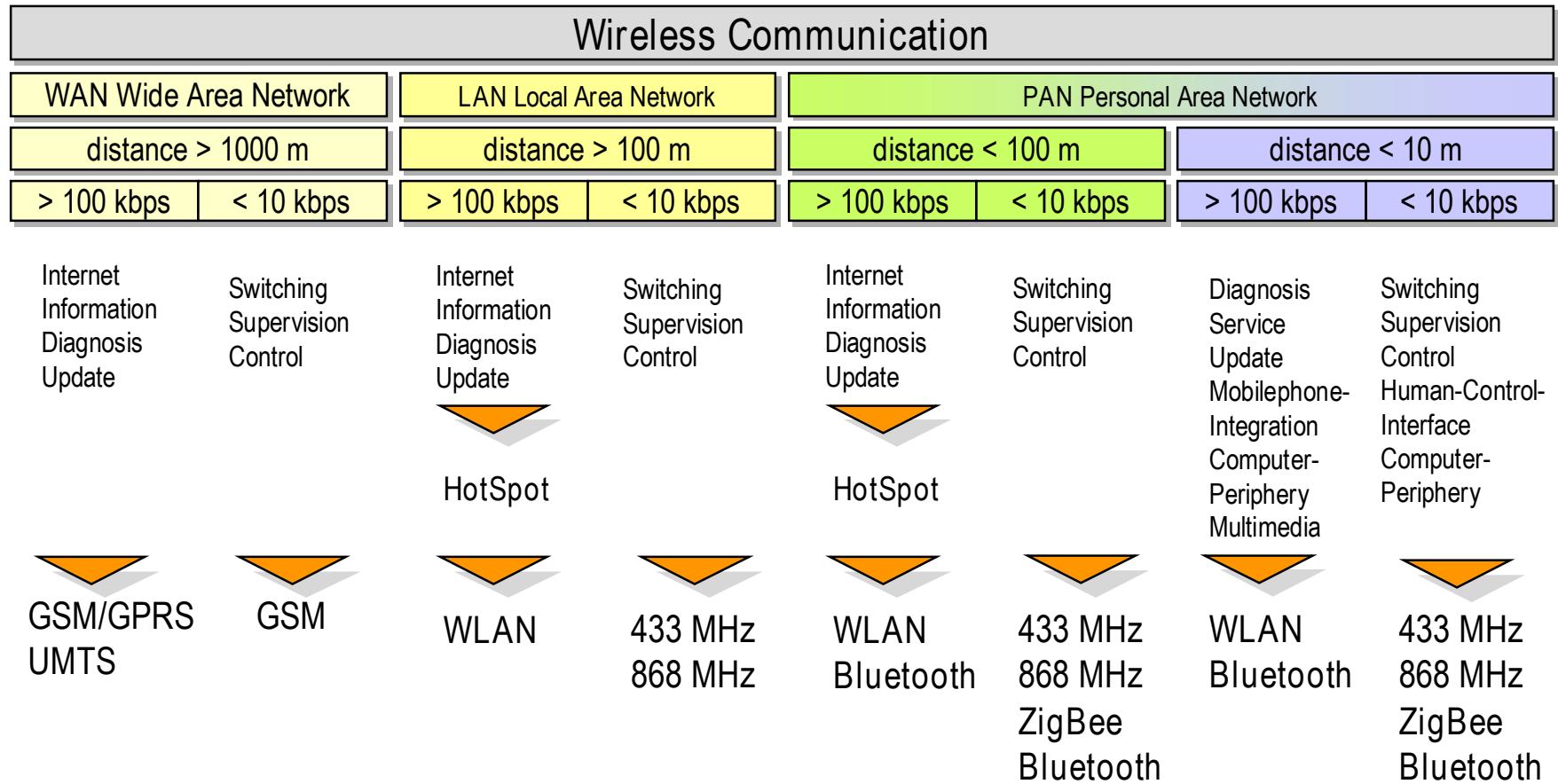


Available ISM Frequencies



- **900 MHz & 2.4 GHz global admission**
- **2.4 GHz global admission**

Classification of wireless technology



► There are several technologies which compete for different applications!

Embedded Wireless

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Software and hardware in embedded systems

Requirements

◆ Hardware

- Standardized functionality
 - 802.11 a,b,...; Bluetooth, ZigBee
- Standardized interfaces
 - SPI, USB, UART, PCCard

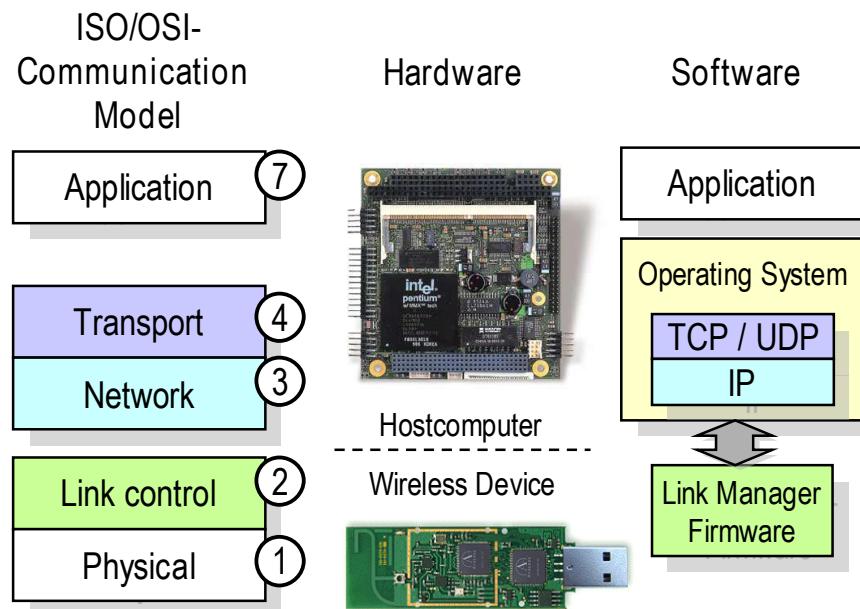
◆ Software

- Operating System
 - Protocol Stacks
 - IP, TCP, UDP, OBEX, ...
 - Defined functionality
 - DHCP, SMTP, ICMP, ...

- Application
 - Defined interfaces
 - Application profiles
 - Interoperability tests

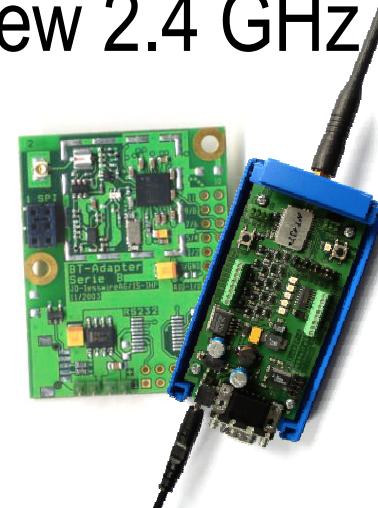
◆ Question

- Which functionality is done by the wireless controller?
- How much memory is used by the necessary protocol stacks?
- How much computing power is consumed for handling the wireless connections?



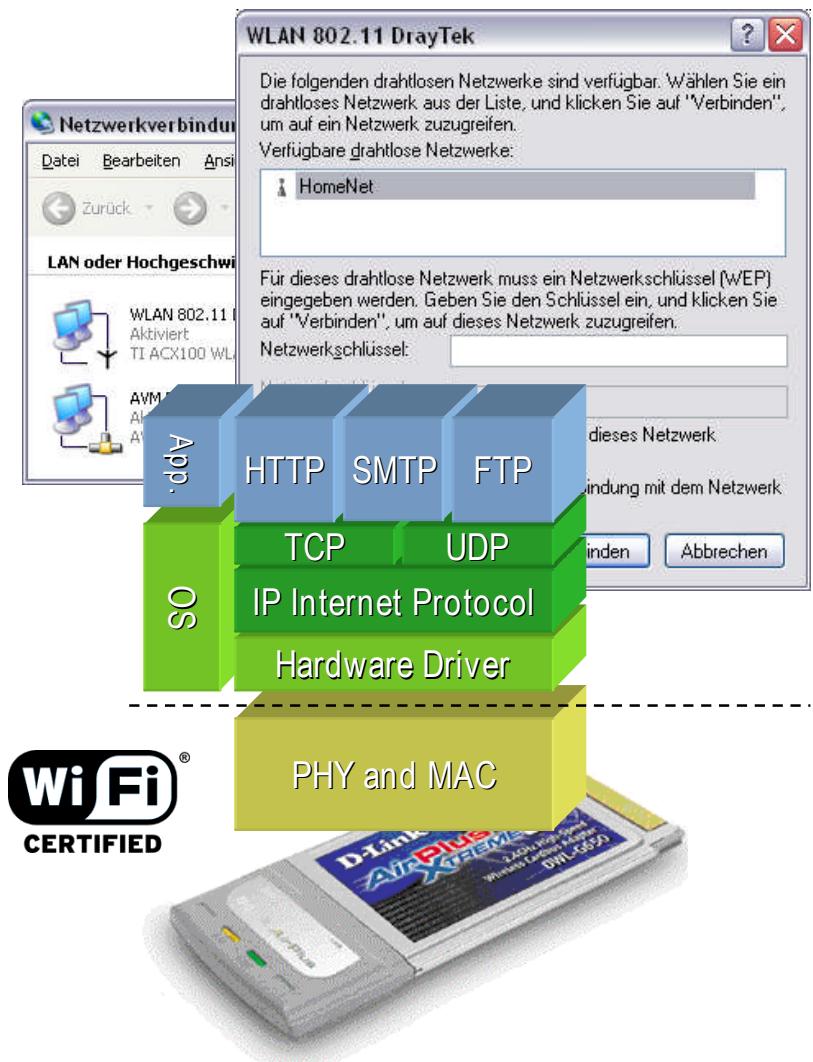
Embedded Wireless

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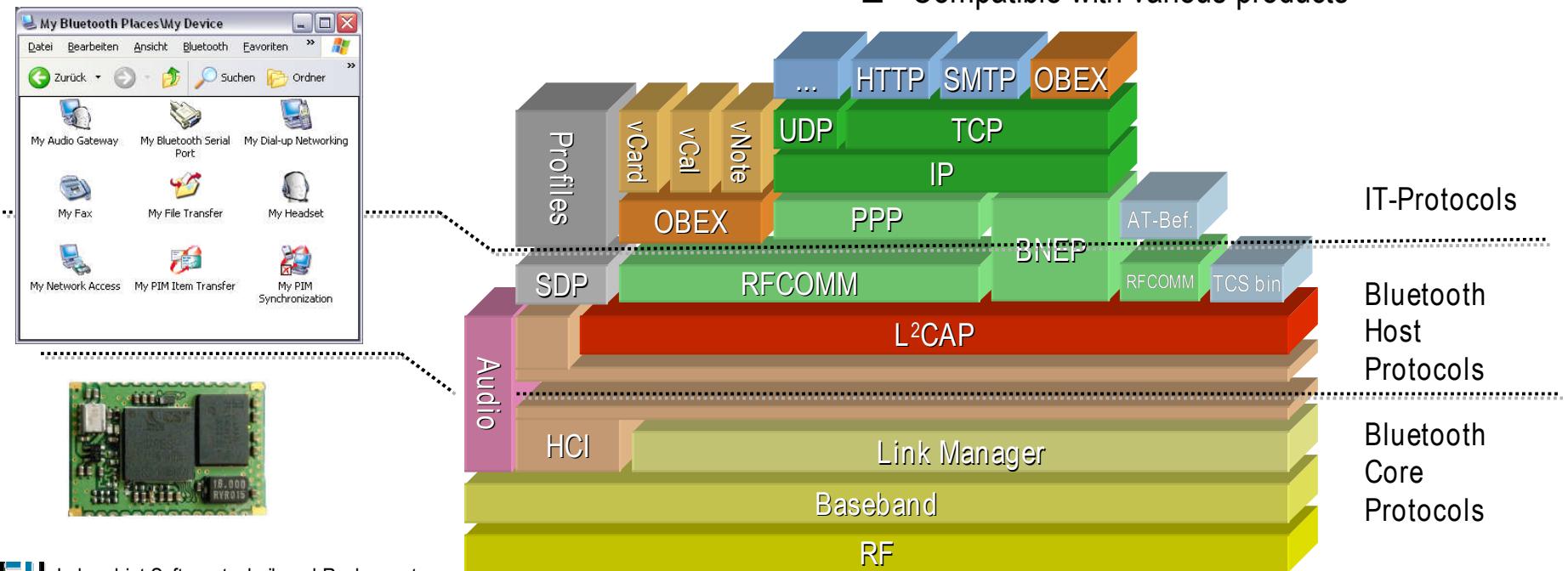
Wireless LAN 802.11

- ◆ Normally WLAN is used to replace a wired Ethernet connection.
- ◆ Beside a hardware driver for the special WLAN-hardware the additional IP, UDP and TCP-protocol stack is necessary.
- ◆ TCP/IP-Stack is expensive and needs a lot of memory and computing power
- ◆ A lot of different incompatible or additional specifications are available
- ◆ 802.11 is build for asynchronous communication with a high data rate typically 11 Mbps (802.11b), 54 Mbps (802.11g) up to 100 Mbps
- ◆ Special Profiles are not defined
- ◆ Interoperability is guaranteed by the WiFi logo



Bluetooth™

- ◆ Bluetooth features
 - 2.4 GHz ISM-Band, 79 Kanäle, 1 Mbps
 - GFSK, FHSS 1600 Hops/sec
 - Connection oriented Link (SCO) for voice-applications
 - Asynchronous connectionless link (ACL) for dataservices
 - Master-slave piconet with 7 active and up to 255 slaves in parked mode
- ◆ Completely defined, scalable software
 - 25 different communication profiles
 - Network oriented profiles
 - Telephony, ISDN, fax profiles
 - Various data-interchange profiles, based on OBEX
 - Human Interface definition profile
 - Cable replacement
 - Service Discovery Profile and Application
 - Compatible with various products

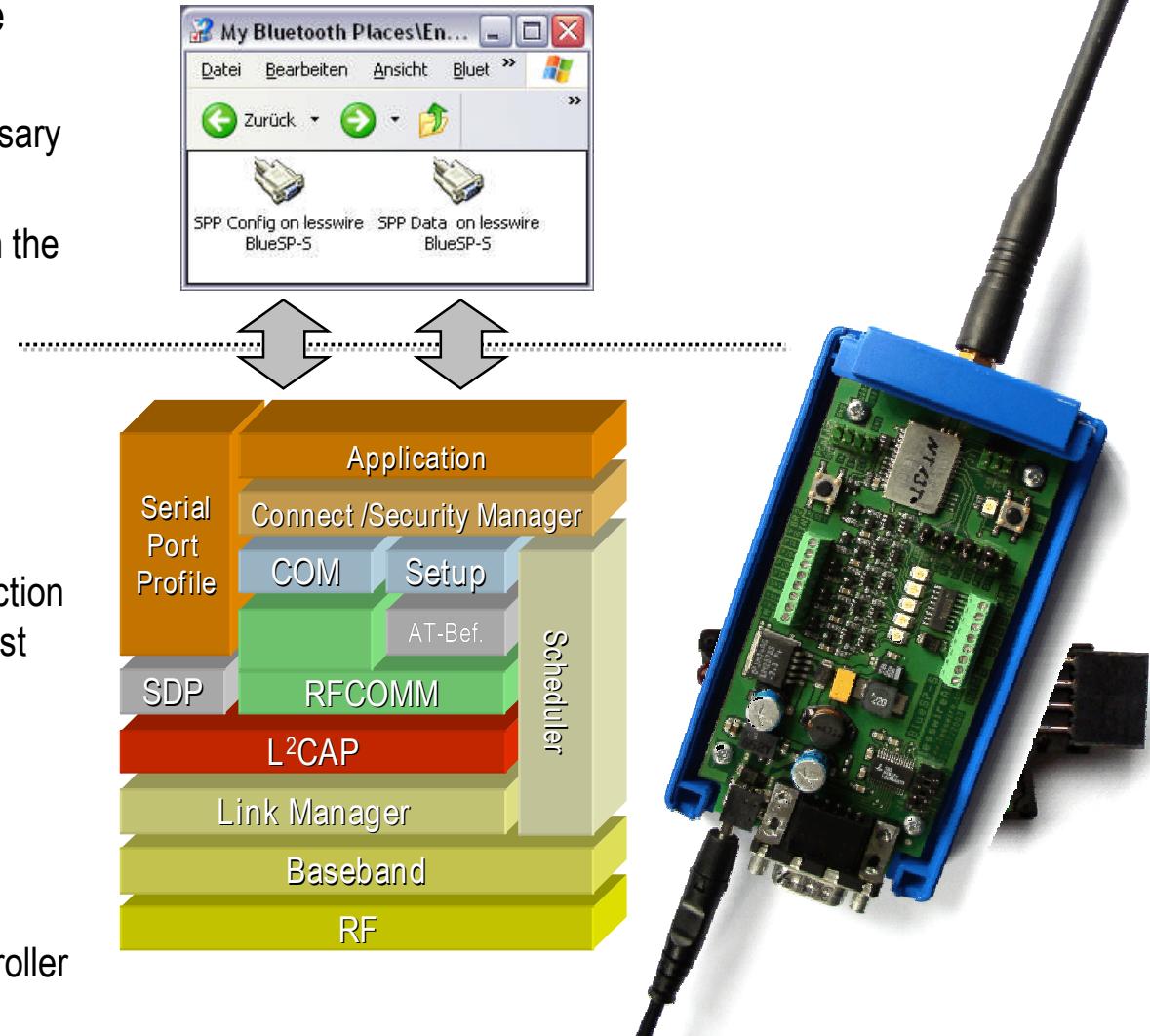


Bluetooth-Embedded



- ◆ Various Bluetooth-chips have programmable build-in µC
 - Host controller is not necessary
 - Different profiles and applications may be build in the chipset

- ◆ Embedded devices
 - Application runs on the BT-module
 - Build in security and connection manager take care of highest possible security
 - Connected serial devices doesn't need any further software implementations
 - No software protocols are necessary on the host controller

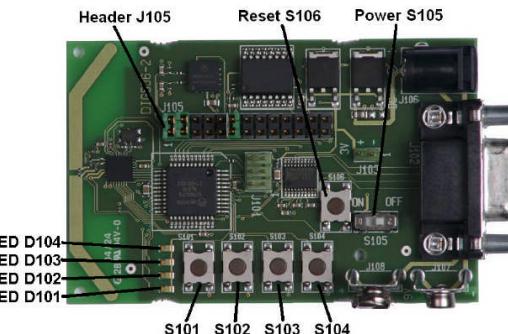
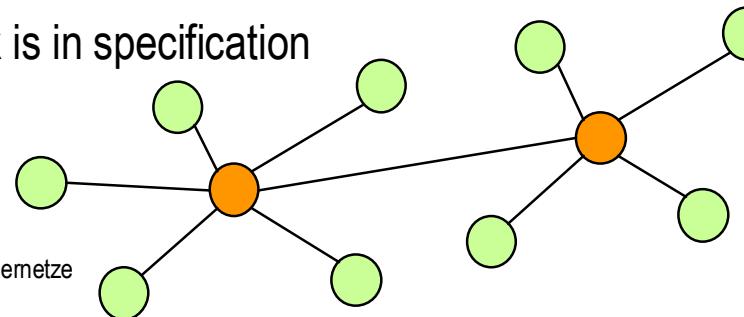
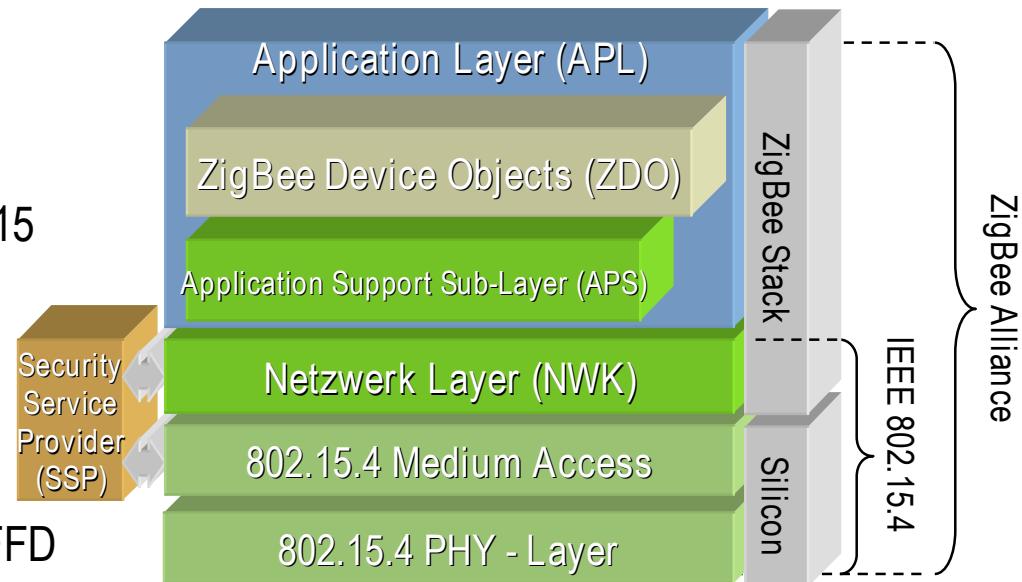


ZigBee



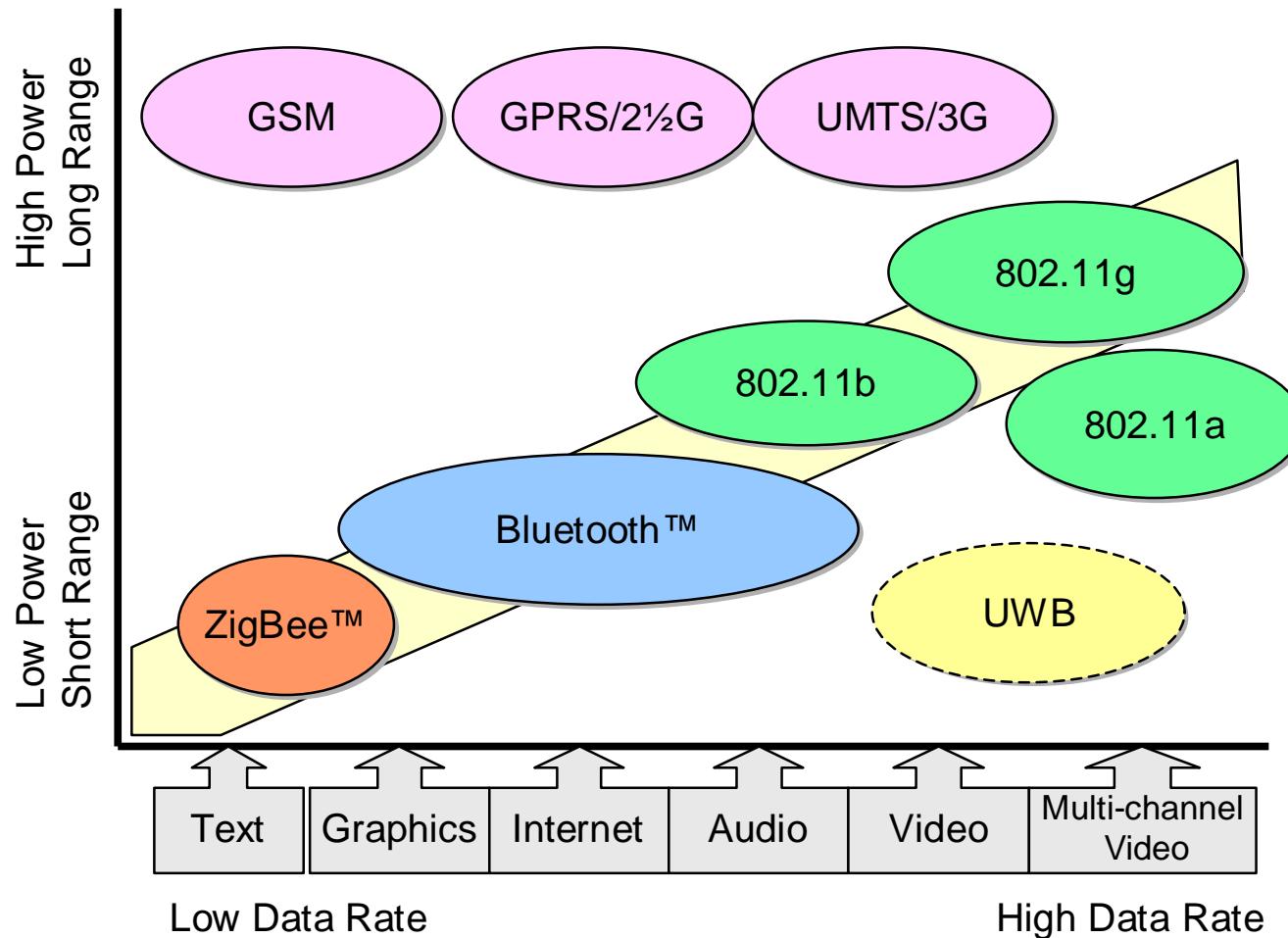
◆ ZigBee features

- Data rate 20, 30 and 250 kbps
- Low power consumption, low price
- Scalable range and data rate in 868/915 MHz and 2.4 GHz
- Star and meshed net topology
 - FFD network coordinator
 - RFD tiny network client
- Up to 254 RFD are managed by one FFD
- Routing capability between FFD
- Small protocol stacks and few resources
- PHY and MAC layer are defined in IEEE 802.15.4 specification
- The ZigBee stack is in specification



Picture: Freescale SARD-Board (AN2762)

On a glance: characteristics



On a glance: Resource consumption

Market Name Standard	GPRS/GSM 1xRTT/CDMA	Wi-Fi™ 802.11b,g	Bluetooth™ 802.15.1	ZigBee™ 802.15.4
Application Focus	Wide Area Voice & Data	Web, Email, Video	Audio, Cable Replacement	Monitoring & Control
System Resources	16MB+	1MB+	250KB+	4KB - 32KB
Battery Life (days)	1-7	.5 - 5	1 - 7	100 - 1,000+
Network Size	1	32	7 – (250)	255 / 65,000
Bandwidth (KB/s)	64 - 128+	800 .. 54.000	720	20 - 250
Transmission Range (meters)	1,000+	1 - 300	1 - 100	1 - 100+
Success Metrics	Reach, Quality	Speed, Flexibility	Cost, Convenience	Reliability, Power, Cost

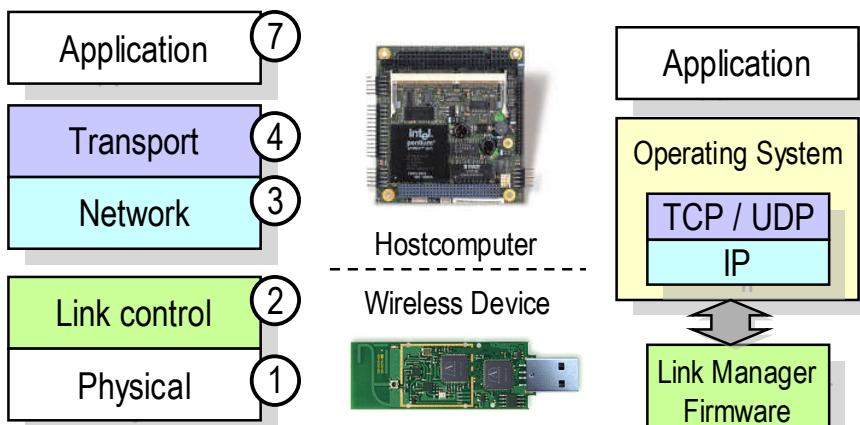
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Conclusion

- ◆ Wireless products are trendy
- ◆ Different technologies are available
- ◆ The used technology depends on the specific requirements
 - Power consumption
 - Data rate and topologies
 - Interoperability to consumer or network products
 - Security and reliability
 - Easy engineering and less complexity



433 und 868 MHz, ZigBee

- Low end products with less demands on security, only small data rate, high range, few resources and specialized protocol stacks.

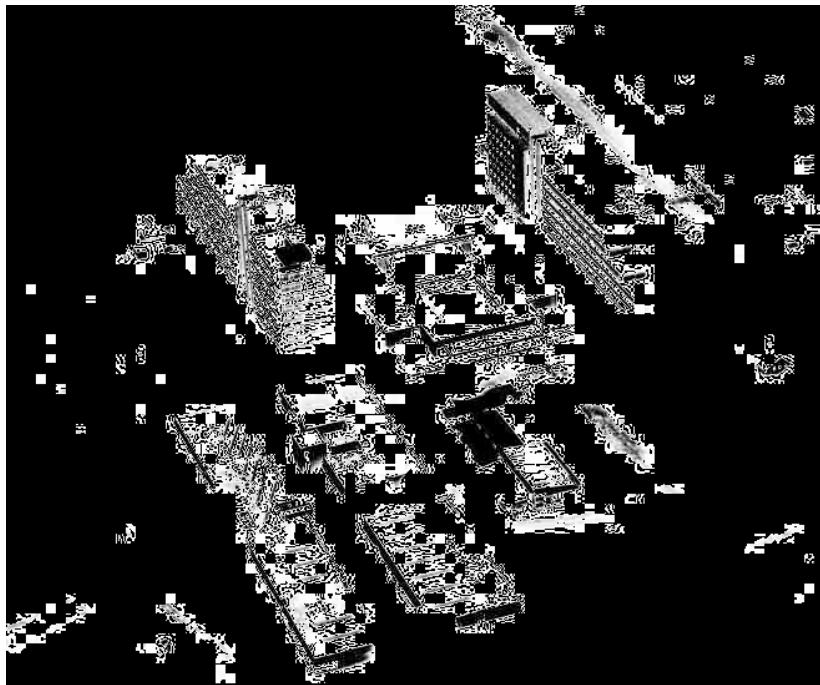
Bluetooth

- Tiny products with interoperability up to 25 different profiles
- Different channels for audio and data
- Highest embedded security on chipset level
- Easy scalable systems with build-in processors
- Exactly defined and tested interoperability
- Compatibility to consumer products

WLAN 802.11

- Compatibility to Ethernet
- Very high data rate, large range
- Large resources, host-protocol-stacks

Thanks for your attention !



Prof. Dr.-Ing. Jörg F. Wollert

joerg.wollert@fh-bochum.de

Tel: +49-234-3210360

Fax: +49-234-3200360

it@automation