

GE Energy

IGCC & CCS Hydrogen Fueled Gas Turbines

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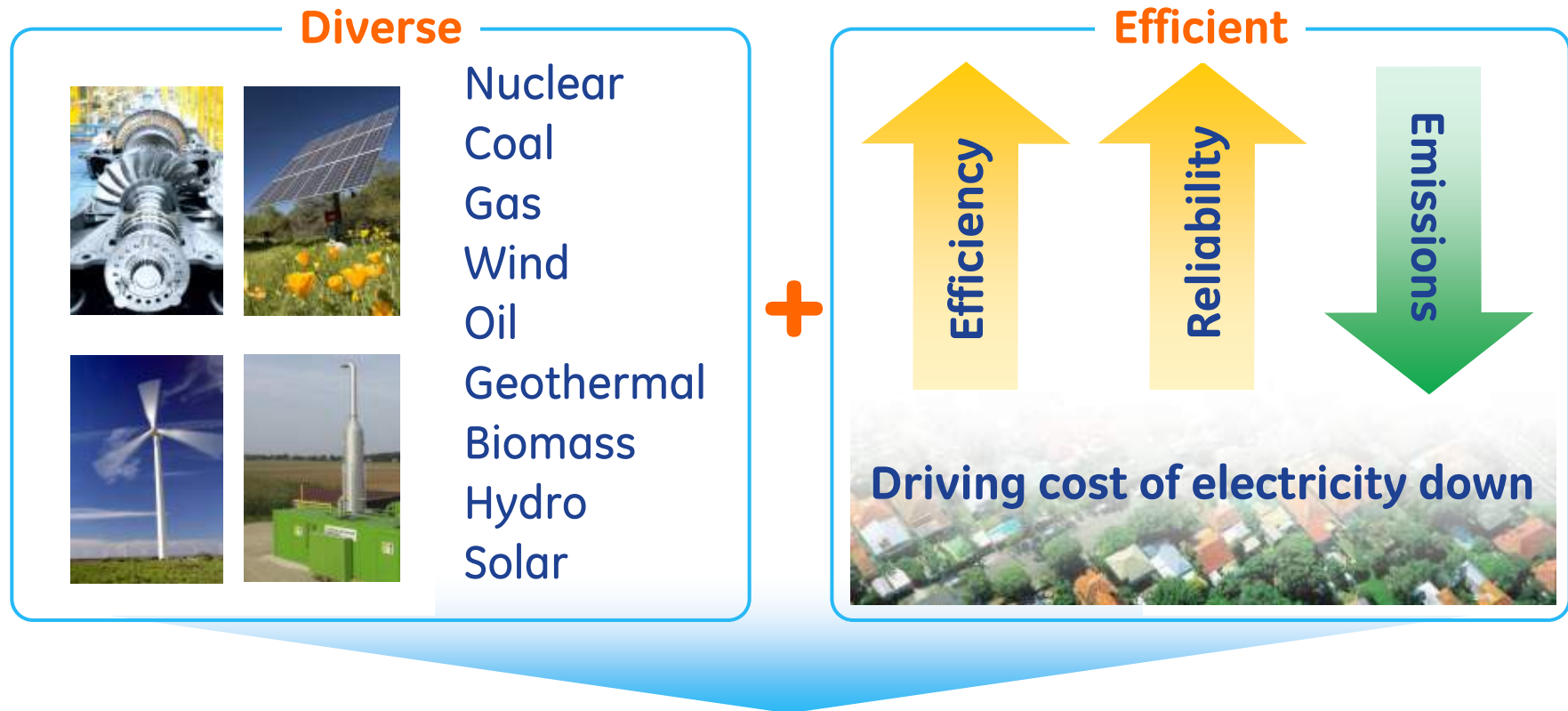
April 2009



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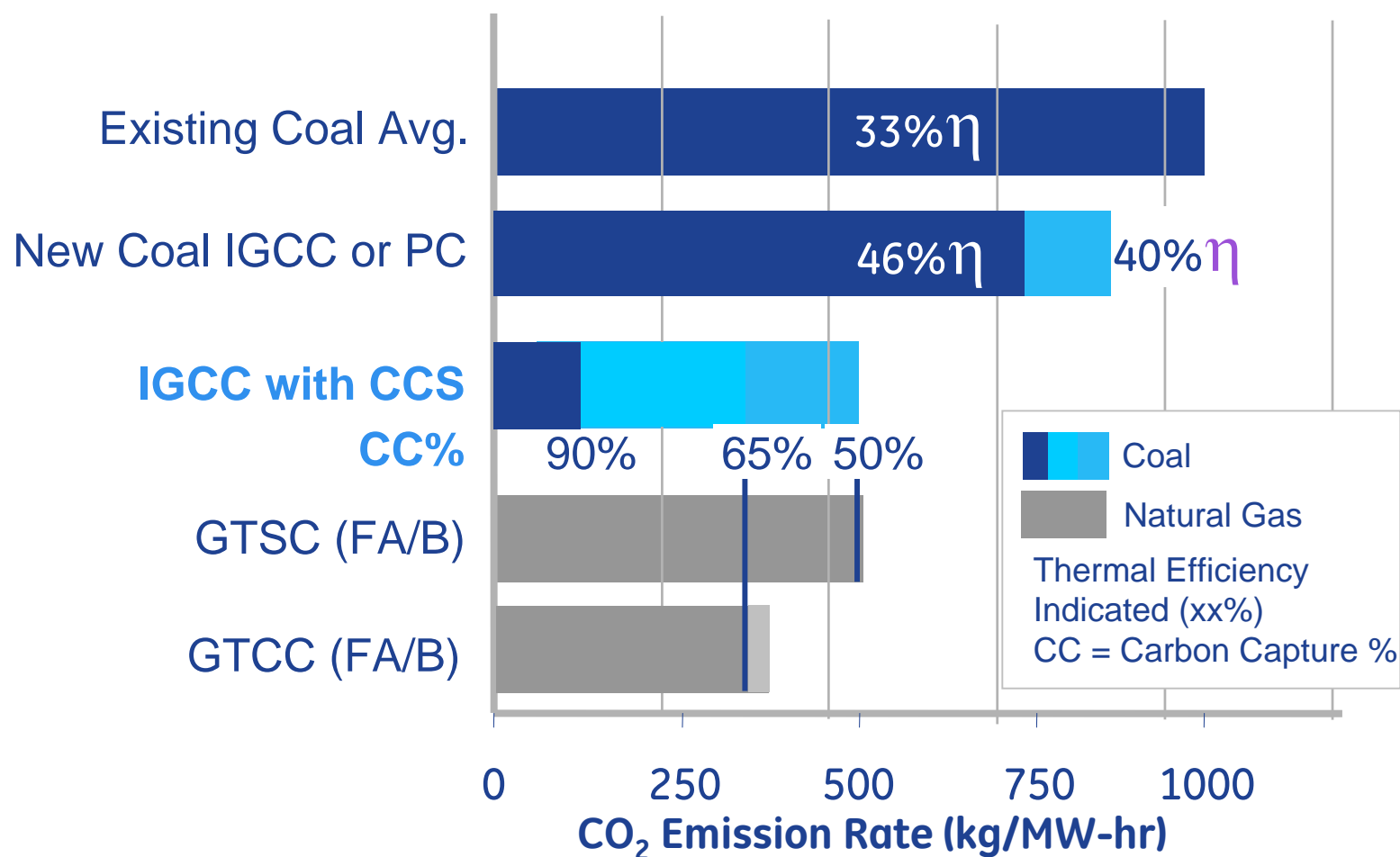
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Global power generation requirements



Affordable, reliable & environmentally responsible

Carbon Footprints of Fossil Power



Technology Readiness for CCS

Process	Description	Oxidant	Status/Avoided Cost
Pre-combustion Capture - IGCC	Shift & CO ₂ Scrub H ₂ gas turbine	O ₂ partial oxidation Air post combust	Ready for deployment - \$32/ton ¹
Post-Combustion Capture - Amine	Once-through, open cycle	Air	Ready for deployment - \$68/ton ¹
Post-Combustion Capture - Ammonia	Refrigerated Flue Gas Chilled Ammonia	Air	Slipstream Pilot
Oxy-combustion	Full CO ₂ recycle CO ₂ working fluid	O ₂	Pilot
Chemical Looping	Me/MeO oxidation/reduction	O ₂	Early Development
AZEP	High temperature membrane O ₂	O ₂	Early Development

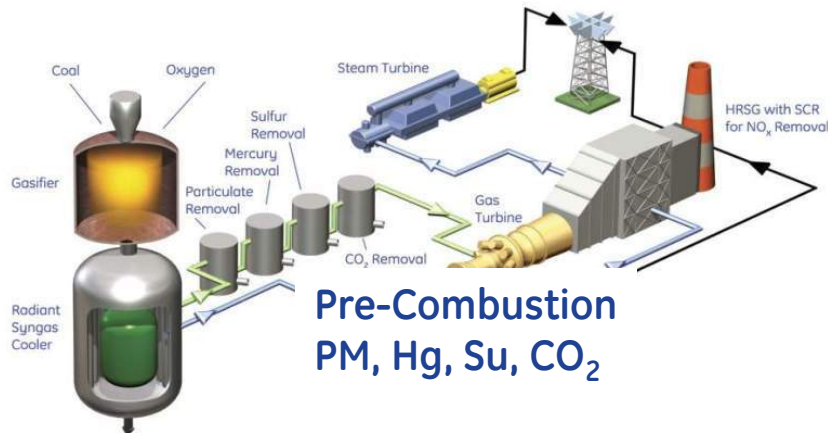
¹ Avoided cost; Ref: Cost and Performance Baseline for Fossil Energy Plants, DOE NETL 2007-1281, May, 2007



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IGCC vs. Pulverized Coal for CCS

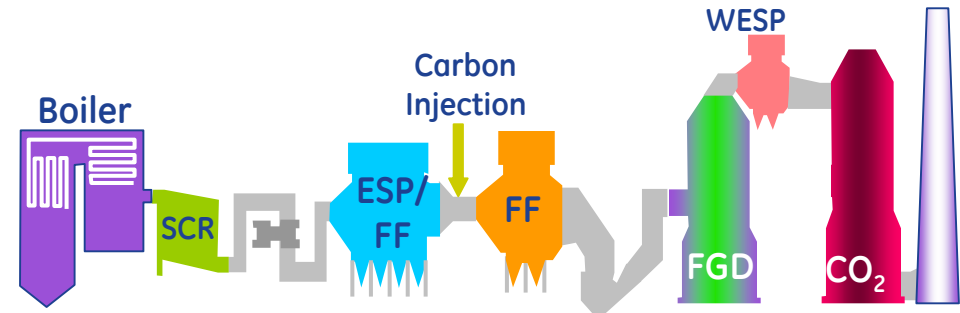
Pollution Prevention vs. Pollution Control



Pre-Combustion
PM, Hg, Su, CO₂

IGCC

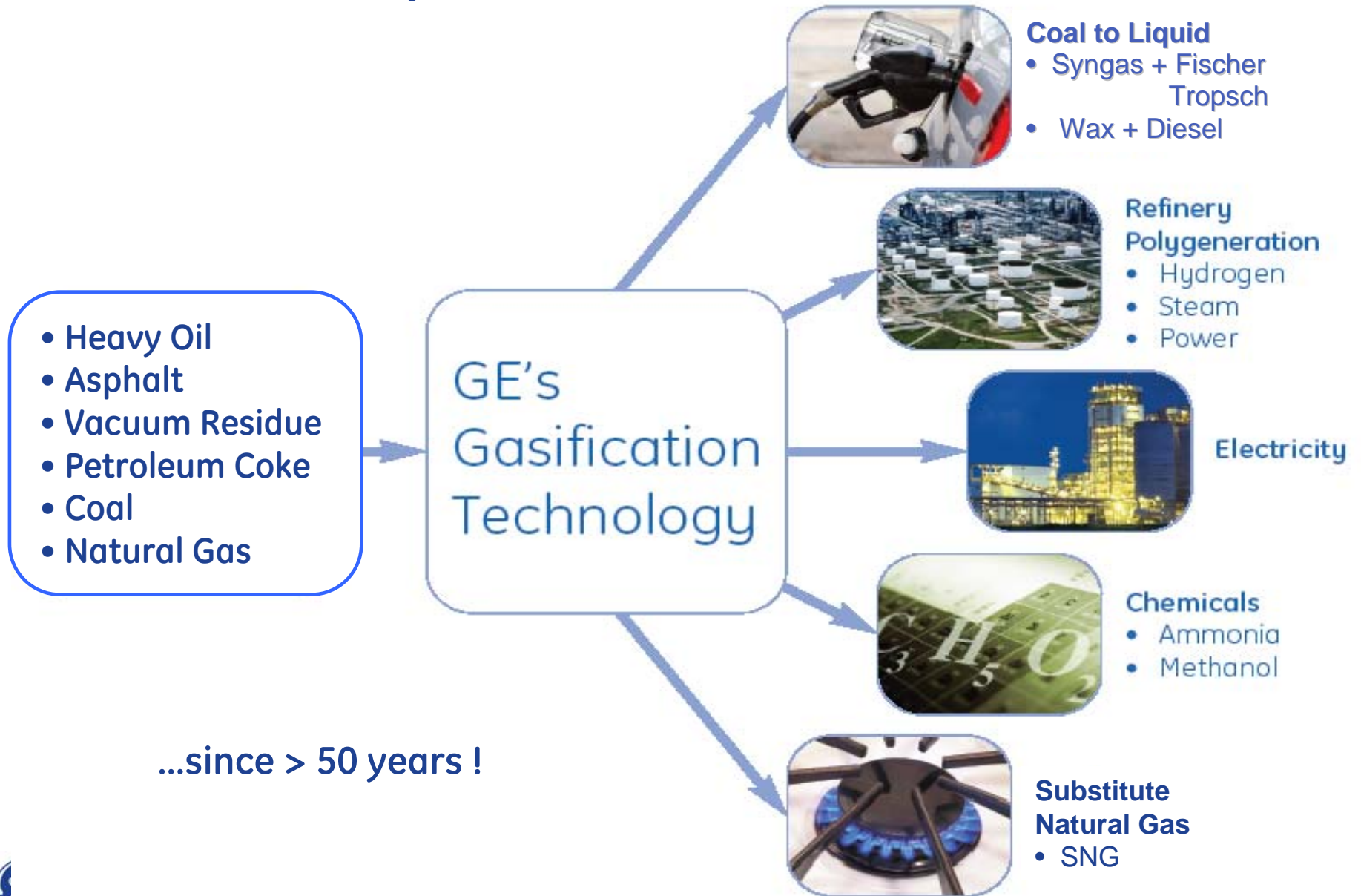
- Gasification cleans fuel
small fuel volume
- CO₂ concentration in syngas is high
~15% without shift
40%-50% with single shift
~90% with 2 stage shift



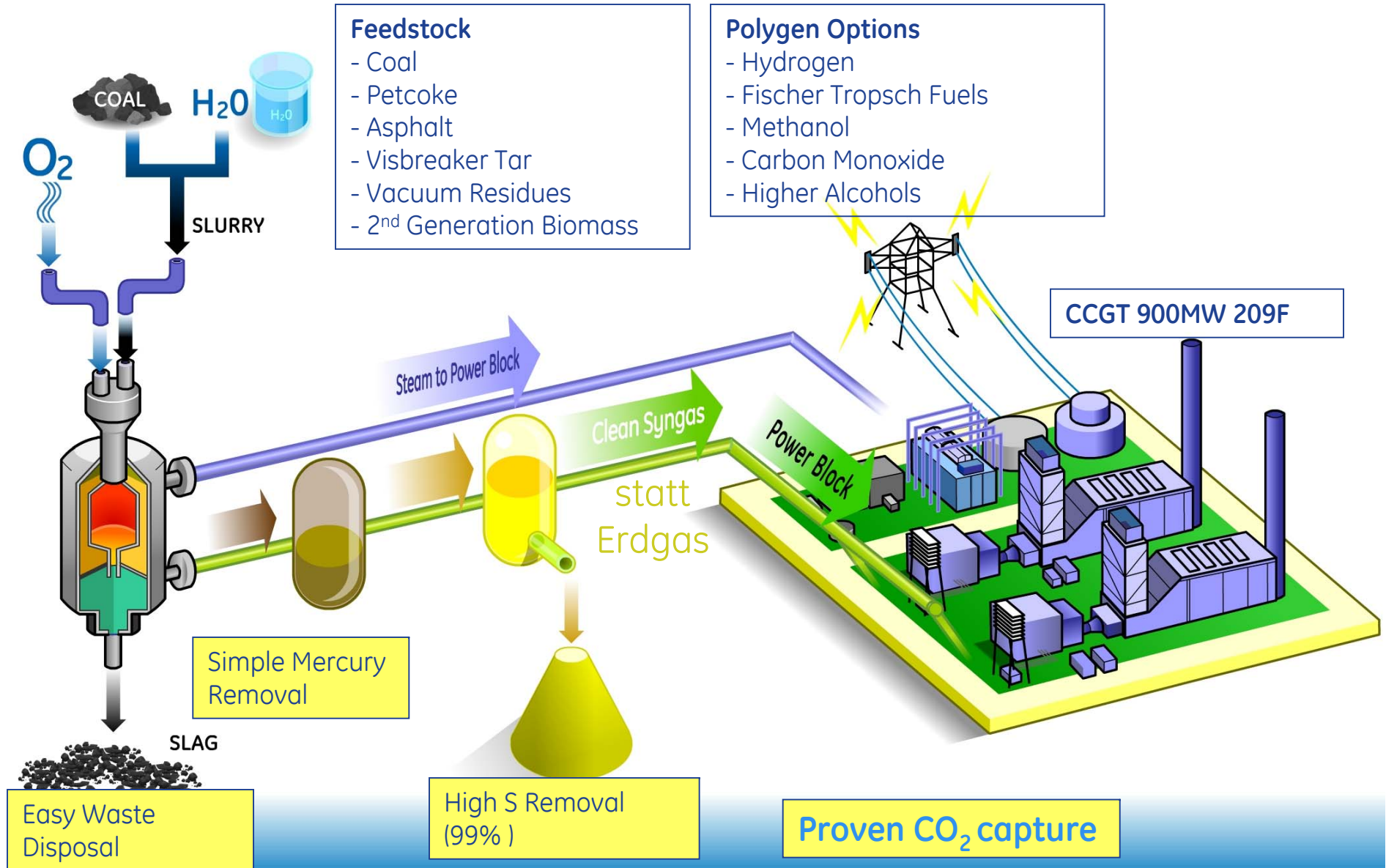
Pulverized Coal

- PC cleans the flue gas
100 times the gas volume of IGCC
- CO₂ concentration is low
~14% with no improvements

Gasification Options

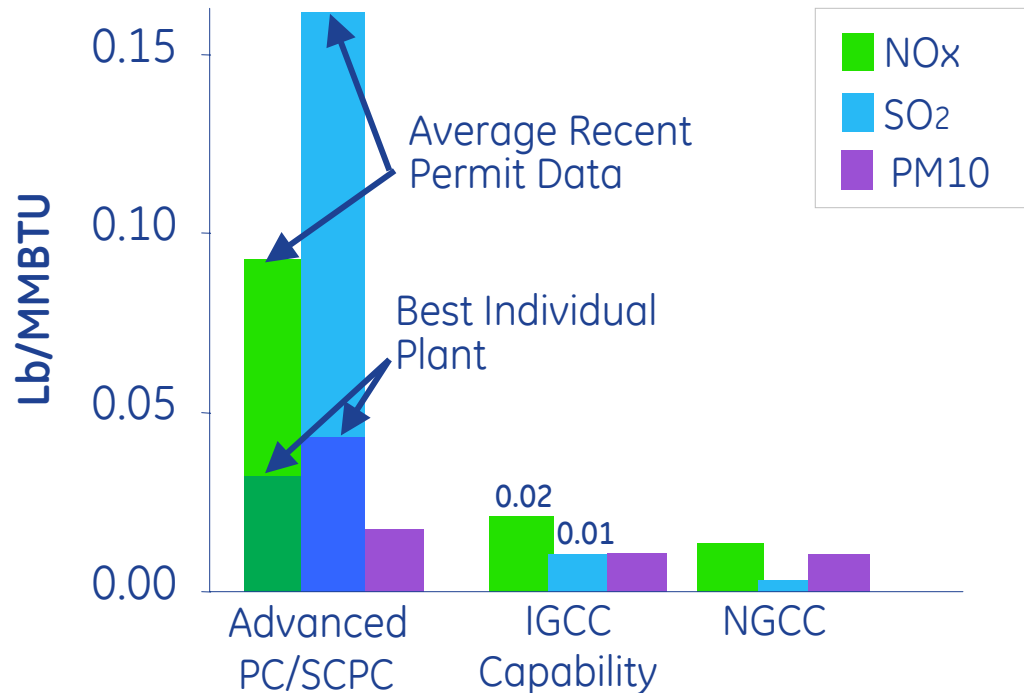


IGCC ... Flexible & Env. Friendly



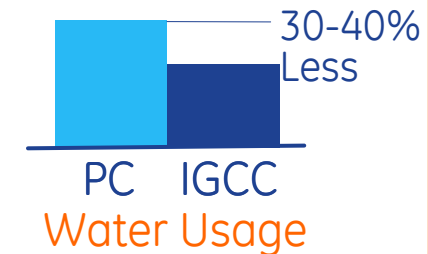
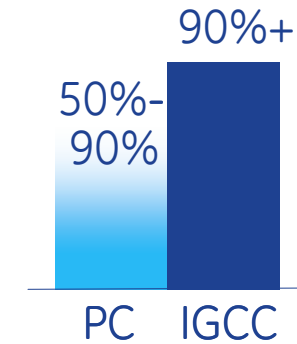
IGCC: Cleaner By Design

Criteria Emissions



Source: GE internal data, average of 30 permits granted, applications and publicly reported emissions

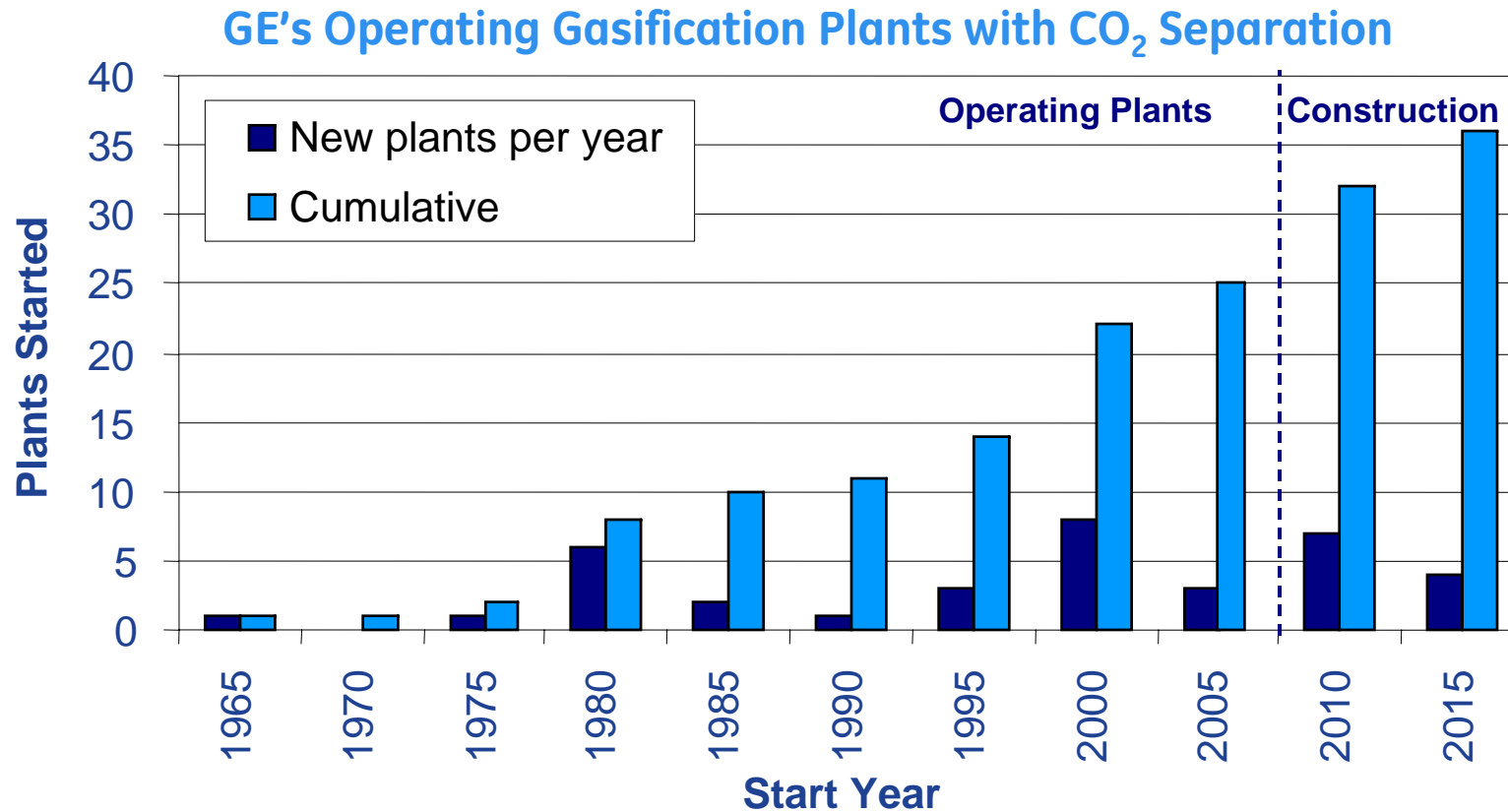
Hg % Captured



IGCC Benefits - Environmentally Cleaner

- 33% less NOx
- 75% less SO2
- 50% less PM10
- 90% + Hg removal
- 30% less water
- CO2 capture ready

CO₂ Removal from Syngas (De-Carbonization)



Gasification with CO₂ Capture is over 50 yrs old

- First GE gasification plant with CO₂ removal: Spencer Chemical, 1953
- 33 of 63 gasification plants (12 with solids feedstock)



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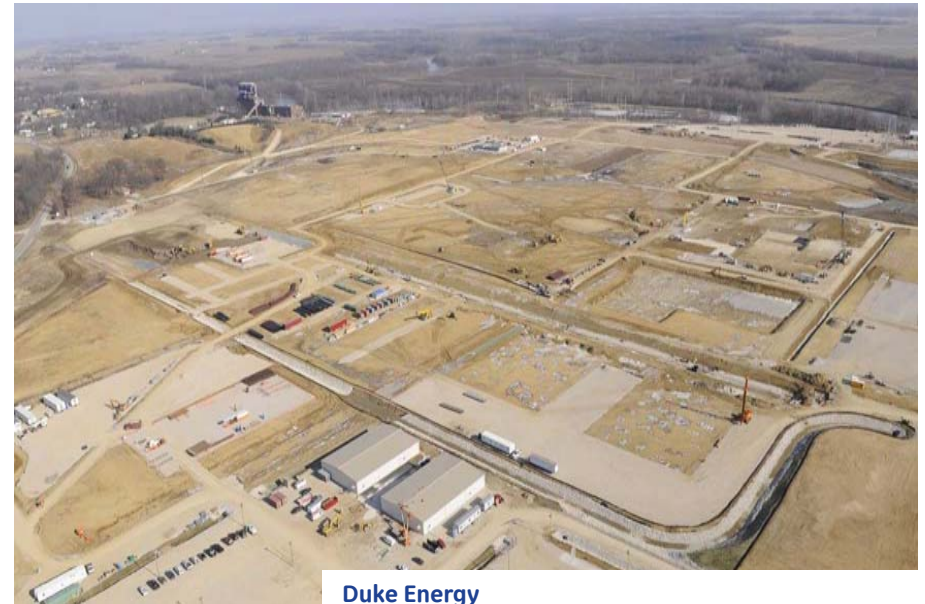
GE IGCC plant under Construction

630MW IGCC Plant

- Duke Energy IGCC, Indiana 5 coal
- NTP in 2007, COD in 2012
- Detailed engineering near completion
- Construction on-track
- Core components shipping in 2009
- 7F Syngas turbines ship in 2010

Successful siting & permitting

- Sited & permitted next to aging PC facility



Duke Energy
Edwardsport site construction, January 2009

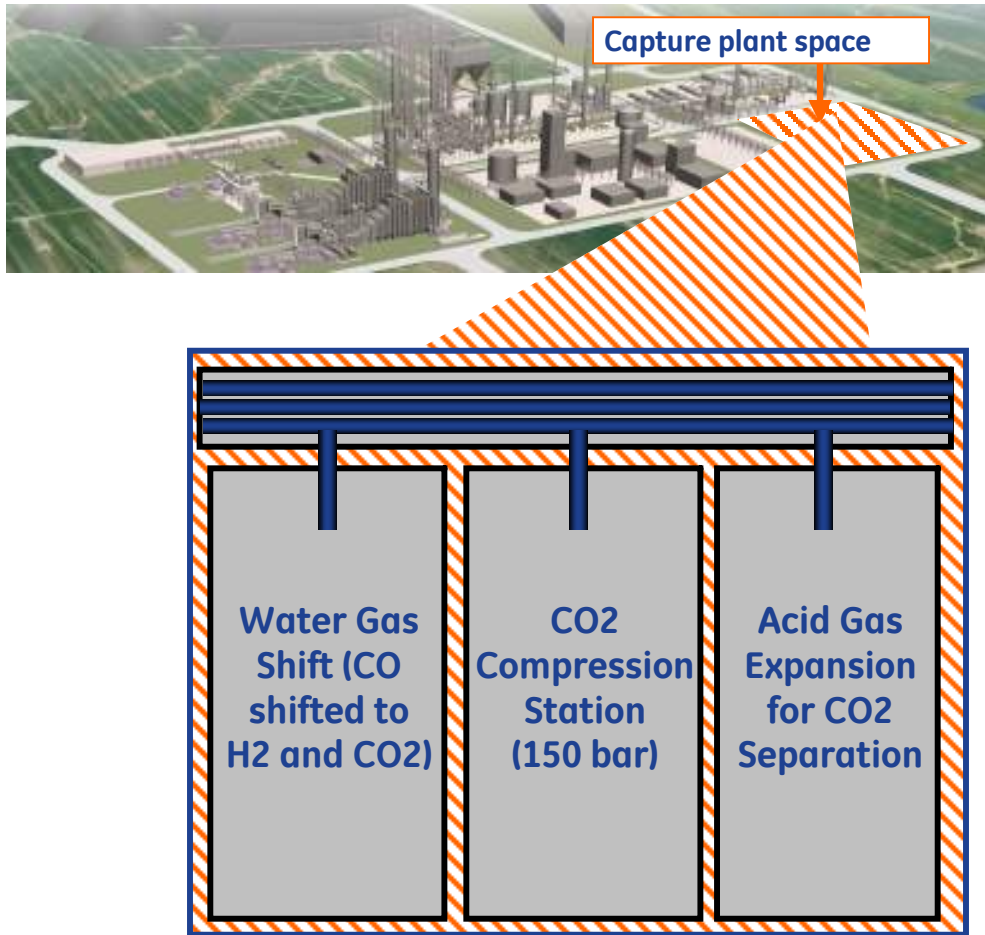
“ We have an opportunity to make history with the Edwardsport plant. The facility could very well be one of the cleanest coal-fired power plants in the world. It will produce nearly 10 times as much energy as the existing Edwardsport plant with much less environmental impact.” - Jim Turner, President & COO, U.S. Franchised Electric and Gas-Duke Energy

Duke Energy press release, Jan. 25, 2008



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Carbon capture ready ... more than a space



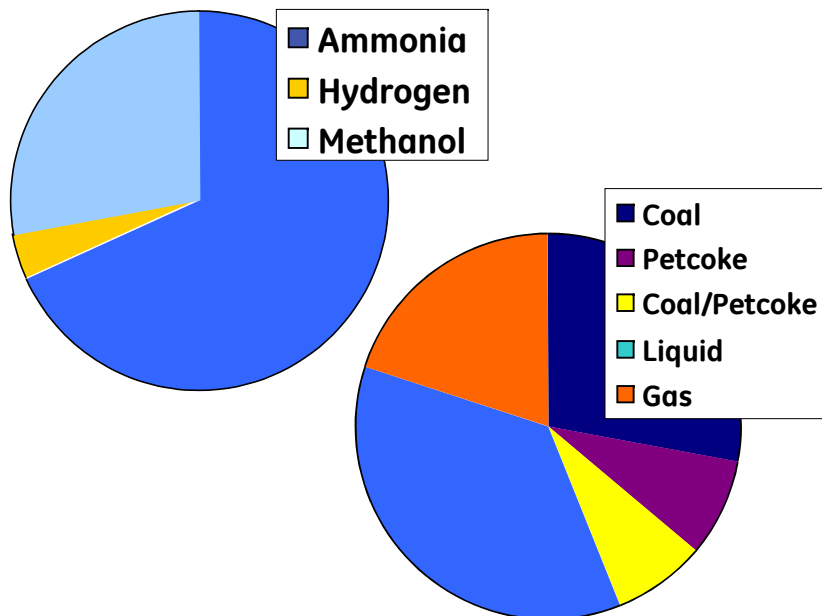
Capture ready features

- Designed for now or later addition of “carbon capture island”
- Plot space for AGR expansion, shift unit/s, CO₂ compression
- AGR system already captures CO₂ for recycle ... expandable for future
- No gas turbine hot gas path modification
- NG CO₂ equivalence (50% - 65% capture)

IGCC systems proven for carbon capture

33 Gasification Plants Shift+Capture Experience

- Ammonia Plant
- Methanol Process
- Refinery Hydrogen



28 GT Turbines high H₂ (>50%) Experience



B/E-class High Hydrogen Experience

Project / Site	GT Model	No. Units	Fuel Gas	Features
Geismer, US	MS6001B	1	PG	up to 80% H2
Refinery, US	MS6001B	1	RFG	12 - 50% H2
Korea	MS6001B	1	PG	up to 95% H2
Tenerife, Spain	MS6001B	1	RFG	~70% H2
Cartagena, Spain	MS6001B	1	RFG	66% H2
San Roque, Spain	MS6001B	2	RFG	70% H2
Antwerpen, Belgium	MS6001B	1	RFG	78% H2
Puertollano, Spain	MS6001B	2	RFG	up to 60% H2
La Coruna, Spain	MS6001B	1	RFG	up to 52% H2
Rotterdam, NL	MS6001B	1	RFG	59% H2
Schwarze Pumpe, GER	MS6001B	1	IGCC	62% H2
Vresova, CZ	MS9001E	2	IGCC	46.8% H2
Fawley, UK	MS9001E	1	RFG	~50% H2
Georgia Gulf, US	MS7001EA	3	Blend	Methane + 50% H2
Milazzo, ITA	MS5001P	1	RFG	30 - 50% H2
Ref., India	MS5001P	1	RFG	50% H2
Paulsboro, US	MS5001P	2	RFG	20 - 60% H2
Ref., Int'l	MS5001P	1	RFG	Propane + 60% H2
Reutgerswerke, US	MS3002J	1	PG	60% H2
NUP	MS3002J	1	TG	~60% H2
Donges, US	GE10	1	RFG	76% H2
Refinery, Jordan	PGT10	1	RFG	82% H2

➔ Fleet Leader
avg. 90% H₂
more than 10 yrs
more than 75,000 hrs

RFG = Refinery Gas, TG = Tail Gas, PG = Process Gas, IGCC = Syngas

F-class Hydrogen Experience

	PSI Wabash	Tampa Polk	Exxon Singapore	Valero Delaware
Turbine	7FA	7FA	2x6FA	2x6FA
H₂ (% vol)	24.8	37.2	44.5	32.0
CO	39.5	46.6	35.4	49.5
CH₄	1.5	0.1	0.5	0.1
CO₂	9.3	13.3	17.9	15.8
N₂+Ar	2.3	2.5	1.4	2.2
H₂O	22.7	0.3	0.1	0.4
LHV BTU/ft³	209	253	241	248
kJ/m³	8,224	9,962	9,477	9,768
T_{fuel} F/C	570/ 300	700/ 371	350/ 177	570/ 299
H₂/CO Ratio	0.63	0.80	1.26	0.65
Diluent	Steam	N₂	Steam	H₂O/ N₂
Equiv BTU/ft³	150	118	116	150
kJ/m³	5,910	4,649	4,600	5,910

IGCC 7F/9F Syngas Product Features Summary



Combustion System:
Proven IGCC MNQC

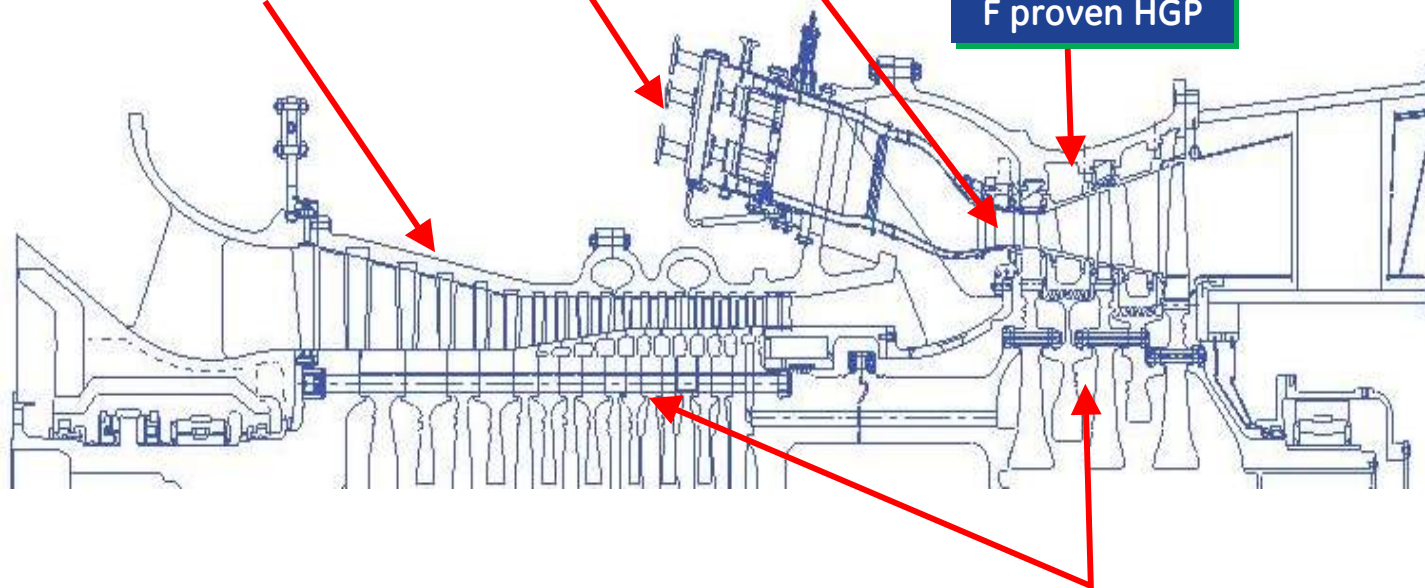
Enhanced
Increased
Area S1N

Casings: Improved Materials
And Roundness Features

F proven HGP

*Cold
End
Drive*

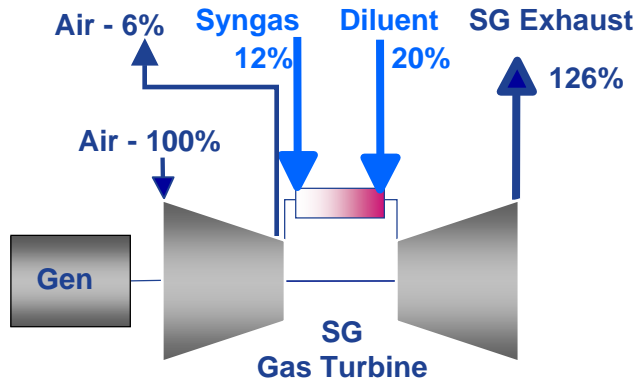
*Axial
Exhaust*



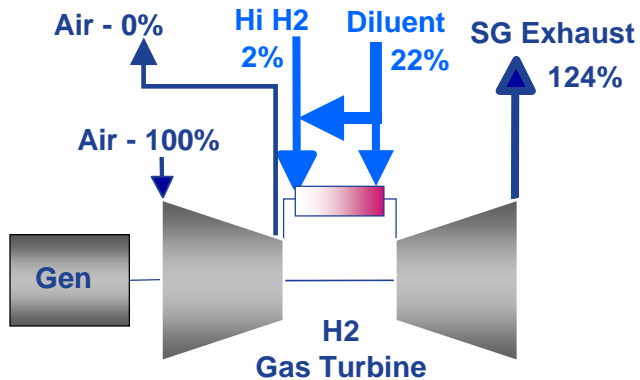
Compressor & Turbine Rotor: Robustness
for Increased Torque and Temperature

Maintaining GT Output on Syngas Fuels

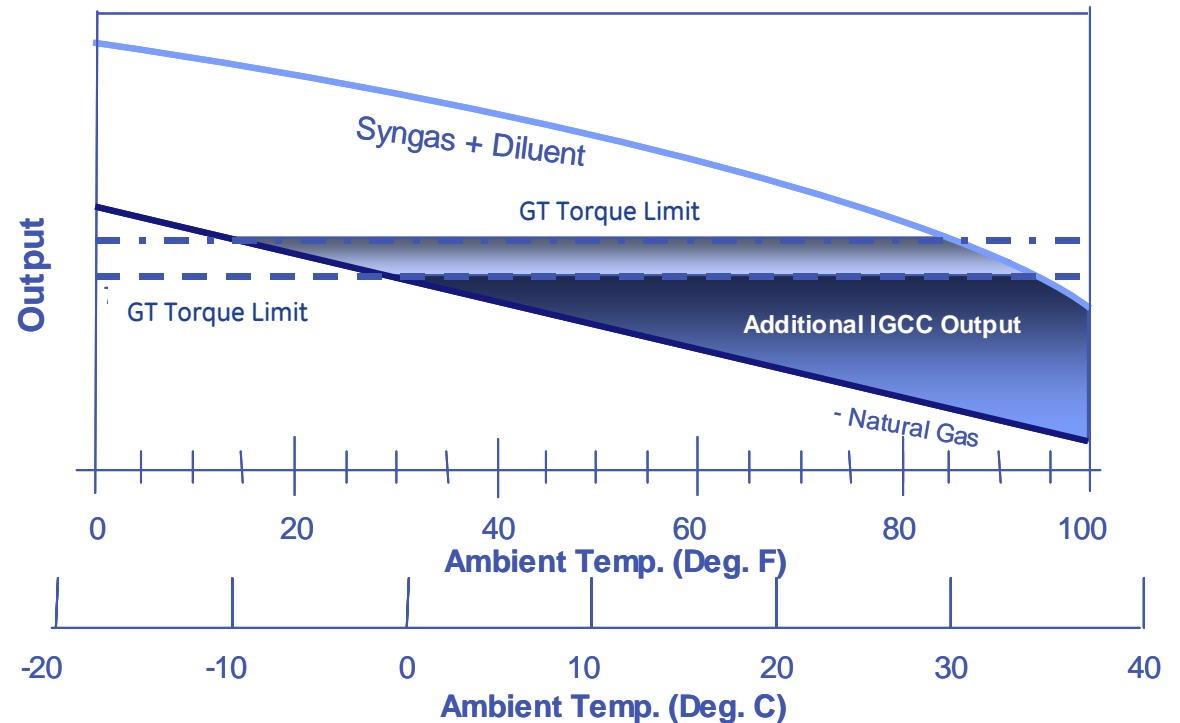
Un-shifted Syngas GT



Hi H₂ Syngas



Gas Turbine Output vs. Ambient Temperature



IGCC & CCS Combustion Landscape

Objective

Approach

Capability

Cleaner
Energy
from
Coal

Today

IGCC
with
Carbon
Capture

- High-H₂ GT fleet
- Successful operation
- Diffusion flame
- Diluent for NO_x

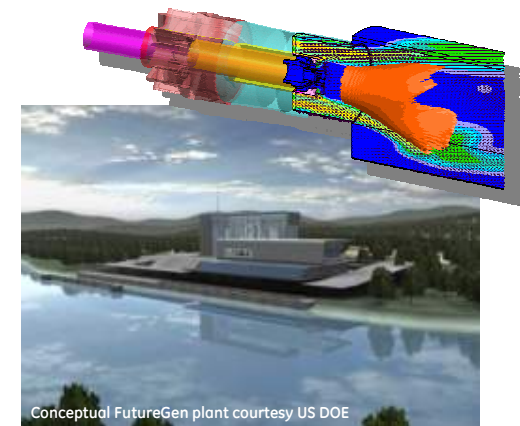


GE PG7321FB-H2

Future

Advanced
Separation
& Gasification
Technology

- Advanced pre-mix combustion
- Membranes -- O₂, CO₂, H₂
- DOE program

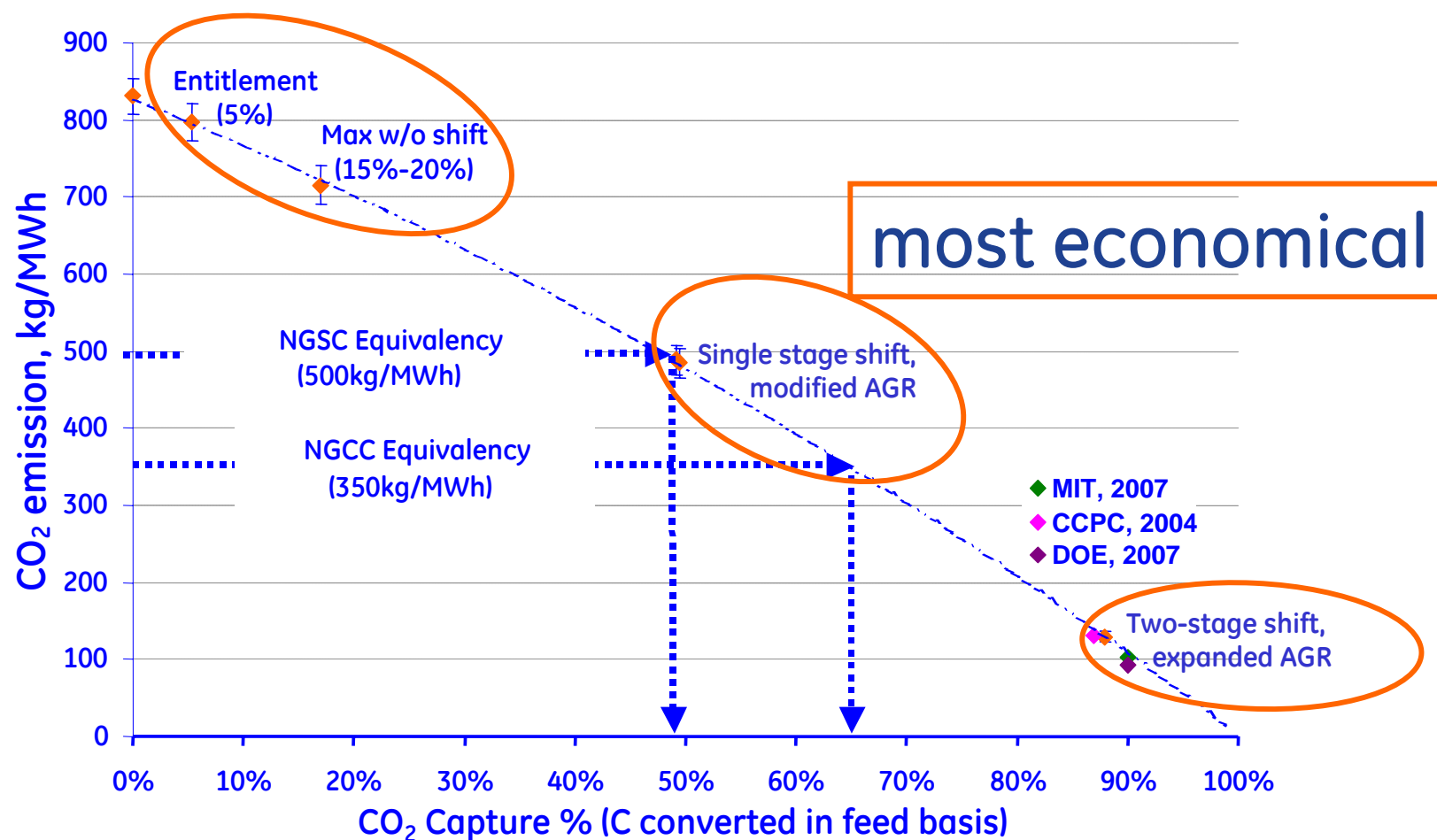


Conceptual FutureGen plant courtesy US DOE



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Criteria for Carbon Capture Levels

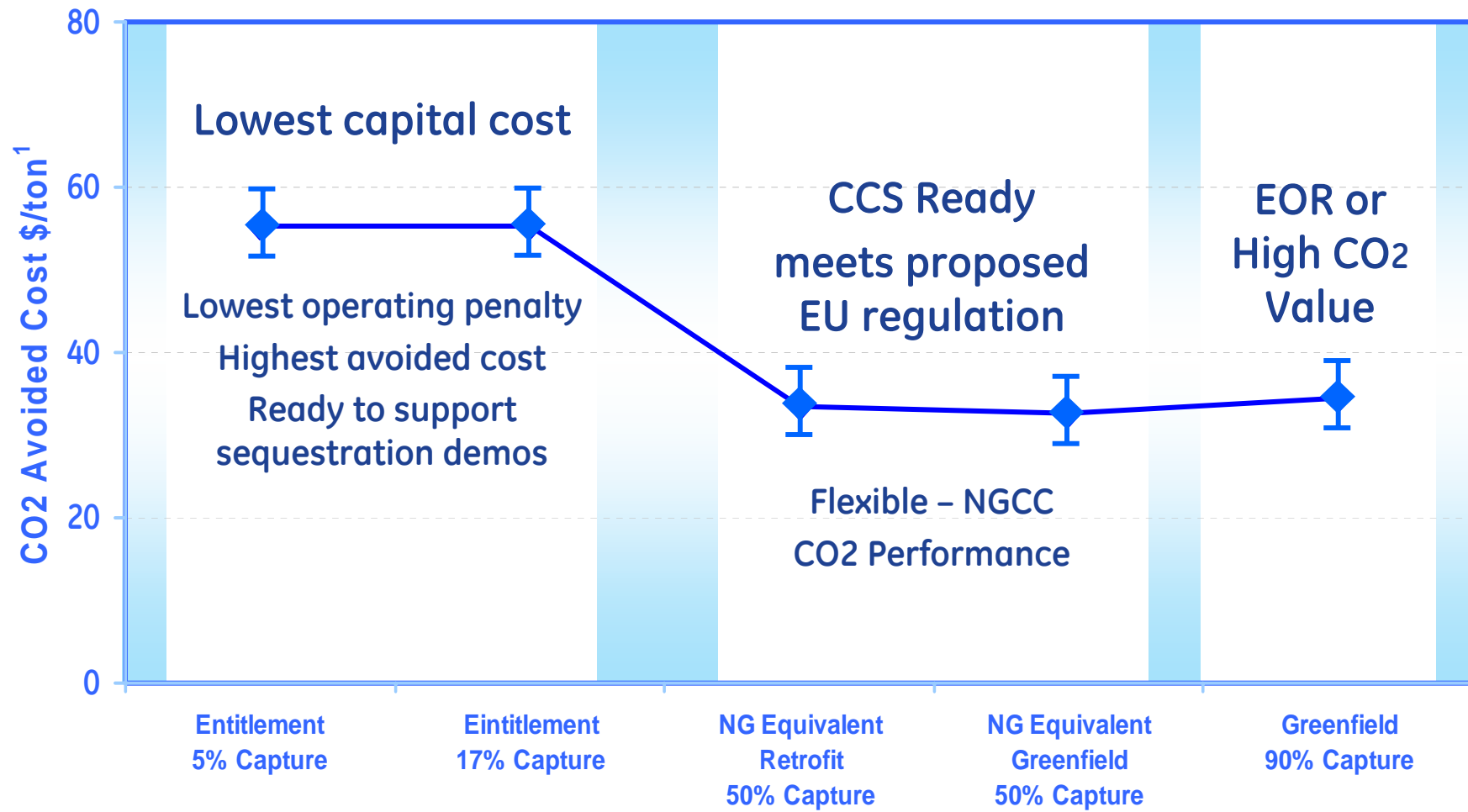


Fuel Price for COE in \$/mmBTU



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IGCC flexibility for carbon value



¹ Capture with compression to 150 bar, excludes T&S

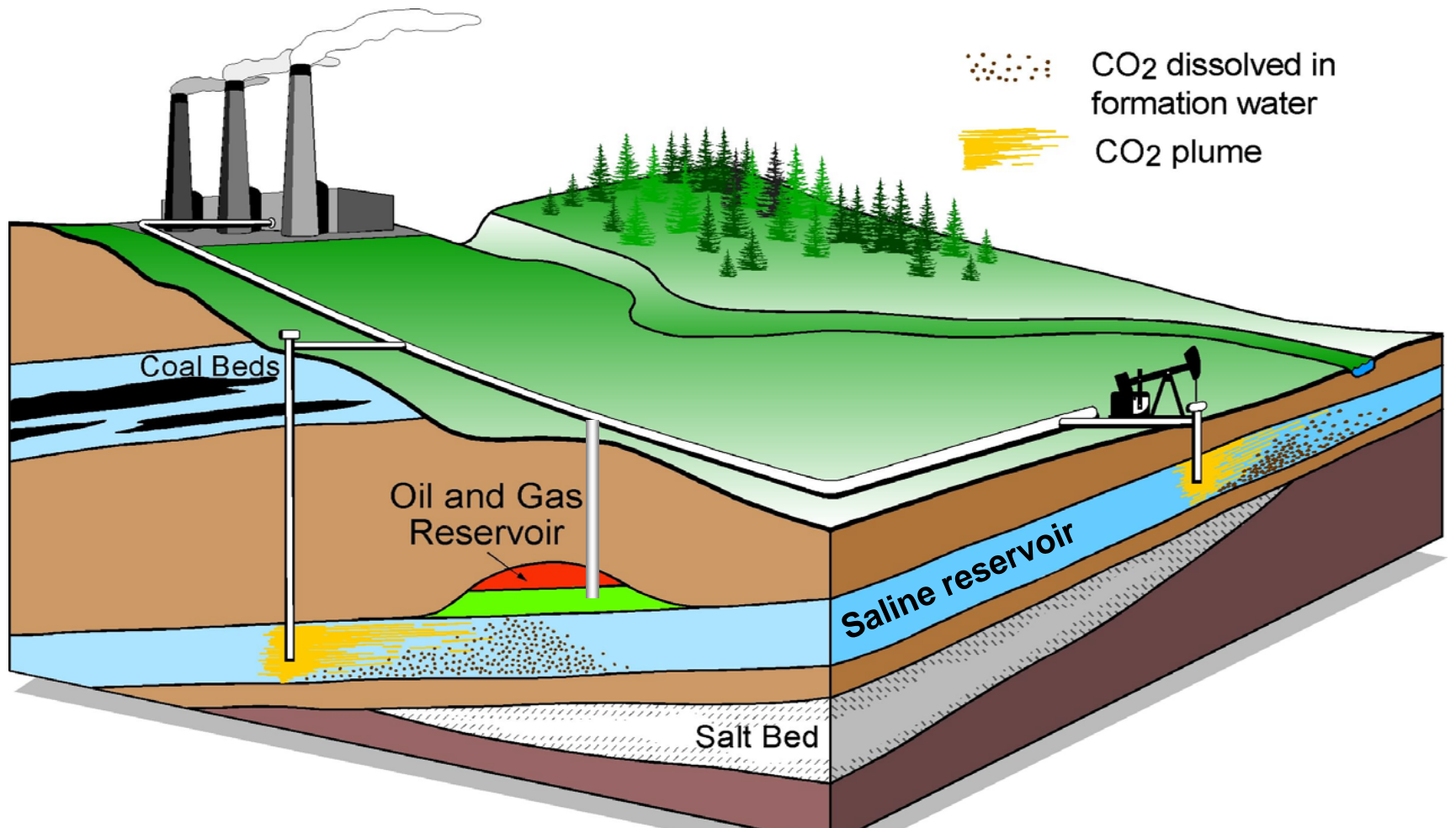
$$\text{CO2 Avoided Cost (\$/ton)} = \frac{\text{COE}_{\text{cc}} (\$/\text{MWh}) - \text{COE}_{\text{base}} (\$/\text{MWh})}{\text{CO2}_{\text{base}} (\text{ton}/\text{MWh}) - \text{CO2}_{\text{cc}} (\text{ton}/\text{MWh})}$$

Source: GE Energy internal data



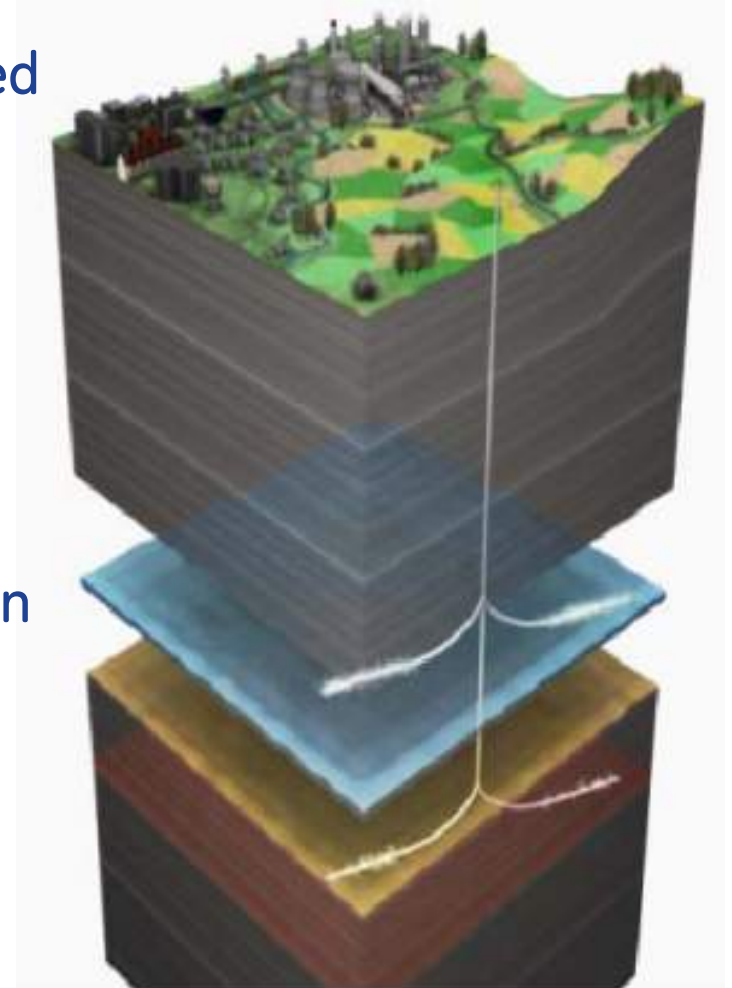
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The Technology of CCS



GE and Schlumberger

- May 2008: alliance agreement announced
- To accelerate the use of “cleaner coal” technology
- GE: Experience in IGCC, carbon capture
- Schlumberger: Geologic storage expertise and capabilities for site selection, characterization & qualification
- Technical & commercial certainty for moving forward with coal-based power generation



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