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18–22 May 2009

**LIGNA**  
HANNOVER · GERMANY  
World Fair for the Forestry and Wood Industries

## Wood industry committed to LIGNA

### Over 90 percent of display space already booked



The wood industry remains totally committed to “its” biennial trade fair: LIGNA HANNOVER 2009 doesn’t start until 18 May 2009, but display space reservations are already at 90 percent of capacity and the organizers have already received 165 more exhibitor registrations than at the same point in the pre-fair cycle for LIGNA 2007. “This positive trend is testimony to the great importance of LIGNA as the premier international trade fair for the forestry and wood industries,” explains Stephan Ph. Kühne of Deutsche Messe AG’s Board of Management. “We are confident the upcoming fair will feature around 1,800 exhibitors and take up some 148,000 sqm of exhibition space.” The organizers, Deutsche Messe AG and the German Woodworking Machinery Manufacturers’ Association within the VDMA, are expecting around 100,000 trade visitors from around the globe.

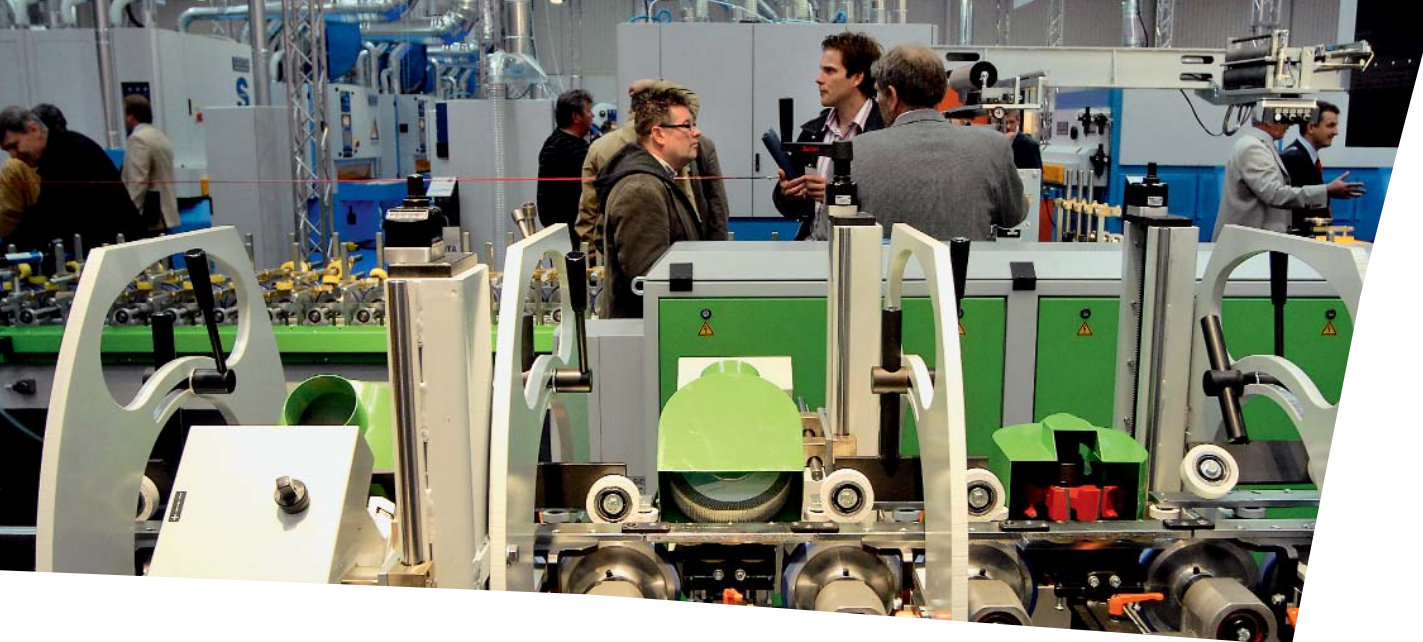
### Focus on resource efficiency

“Making more out of Wood – Technology for Resource Efficiency”. This LIGNA 2009 slogan encapsulates the fair’s central theme. We need to use our resources more efficiently – common sense, long-term ecological considerations and, not least, rising costs demand it. This theme underpins all display categories and special presentations at LIGNA.

The exhibition program is supported by a wealth of special exhibits, seminars, conferences and symposia.

### It’s not too late to register!

Would you like to be part of LIGNA HANNOVER 2009? There’s still time to register. And the sooner you do, the more time we will have to work with you to prepare for your showcase. We look forward to hearing from you.



# Hope of revitalization

Resource efficiency as a driver of innovation

It is a time of great uncertainty on the international markets. The global economy is slowing down, energy and commodity prices are rising, and demand for furniture and other wood products is falling. The international wood industry is therefore looking to LIGNA HANNOVER 2009 (18 to 22 May) to revitalize the market. One of the biggest drivers of innovation – and hence capital investment – today is the need for resource efficiency, a topic that is very high on the agenda at LIGNA 2009 (see interview on page 3).

This key theme is not limited to the efficient use of wood, energy and time. Manufacturers of woodworking machinery will be demonstrating how the entire wood production chain – from the forestry and timber industries to the industrial production of finished wood products – can be made more resource-efficient. In all display areas, the 1,800-plus exhibitors expected at the fair will be showcasing the latest efficiency-enhancing technologies and trends: energy and time-saving solutions for timber harvesting and hauling, timber storage innovations, and pioneering developments in sawmill technology and timber transport. Also vital to efficiency is energy from wood, a keynote theme dear to the heart of the fair-going public at the moment.

Mounting competitive pressure is pushing up buyer expectations of woodworking machinery. Buyers now expect their suppliers to deliver greater productivity, more flexibility and new ways to save money – e.g. through greater resource efficiency and quality support services. Only by keeping up with these trends can machinery vendors and buyers stay competitive over the long term. By bringing together partners from the forestry, energy and machine manufacturing industries, LIGNA HANNOVER is able to profile synergies between the forestry industry and all downstream segments of the timber and wood industries.

## Wooden Surface Solutions

The “Wooden Surface Solutions” initiative will be in its second season in 2009. Here, too, resource efficiency will be top of the agenda, with themes including raw materials efficiency, energy and cost-efficiency, value-added processing and eco-friendly surface solutions.

“Wooden Surface Solutions” was initiated two years ago by Deutsche Messe and the German Woodworking Machinery Manufacturers’ Association within the VDMA and is staged in close cooperation with active LIGNA exhibitors from the surface finishing sector and the Rosenheim University for Applied Sciences (FH Rosenheim).

As in 2007, the organizers will be publishing the “Wooden Surface Solutions” magazine for LIGNA HANNOVER 2009. The magazine carries practically-focused reports and stories on resource efficiency in the surface finishing sector. Exhibitors from this sector will be able to profile their expertise in the magazine, which comes out two months before the start of the fair.

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# “Resource efficiency is about much more than conserving energy”

Interview with Dr. Bernhard Dirr, Director, VDMA German Woodworking Machinery Manufacturers' Association

The new resource-efficiency technologies profiled at the upcoming LIGNA fair have the potential to become drivers of capital investment. In the following interview, Dr. Bernhard Dirr, the Managing Director of the German Woodworking Machinery Manufacturers' Association within the VDMA, talks about this and the overall situation in the woodworking machinery industry.

## How is the 2008 year looking for the woodworking machinery industry – given the current crisis? What is the outlook for 2009?

After three very good years and an historic high, some sectors have cooled off markedly while others are still doing very well. The market is made up of two segments. In the primary segment, the order books are still looking very healthy – the companies have forward bookings well into 2009 and are working at close to capacity. The secondary segment – e.g. the solid wood working, interior finishing and furniture manufacturing sectors – has already worked through most of its backlog. We expect the 2008 figures will show a slight fall-off in business. Having said that, 2007 was the best year ever for this segment.

**The problems besetting the global real estate markets have had a major impact, particularly in the USA, Spain and the UK. For machinery manufacturers this means that volumes are down by as much as 70 percent in several**

## segments, especially in the USA. Are the markets that are still growing sufficient to make up for these losses?

Eastern Europe, Turkey and South America are currently the engines of growth for our industry. The No. 1 growth market is and remains Russia, where our sales – which have been healthy for many years – have again more than doubled year on year. For example, during the period from January to July 2008, German exports to Russia grew by 116 percent, while exports to Turkey grew by 62 percent, and to South America by as much as 294 percent. So, yes, the growth markets are sufficient to make up for the weakness of the other markets.

## In what ways does the German Engineering Federation help its members to access these foreign markets?

Our membership is made up mostly of small and medium-sized enterprises. Our core function is therefore to analyze new markets for these companies and provide in-country support for sales activities and participation at trade fairs. For example, this November we're organizing a group showcase at an event in Krasnoyarsk in the heart of Siberia, a largely untapped market.

**LIGNA HANNOVER is seen worldwide as a “business barometer” for the woodworking machinery industry. What is the role of the upcoming LIGNA show? LIGNA is much more than a business barometer. It is a pivotal trade fair that**

shapes our industry's innovation cycle and defines its entire trade fair calendar. Trade fairs are even more important when times are tough because they have a key influence on customers' buying decisions and stimulate capital spending.

Another important aspect for us is that global commodity and energy prices are increasing, a trend that has the potential to damage or even bankrupt many businesses. Against this background, LIGNA, with its central focus on resource efficiency, could not come at a better time.

## What in your view are the key LIGNA trends in this area?

Resource efficiency is a big area. More than just energy efficiency, it's about making optimal use of raw materials, time and human resources. If a business achieves even a small saving across its entire production process – for example, by using less glue in its chipboard manufacturing, reducing sawmill cutting waste or using less varnish on the furniture it makes – this will have a direct impact on its bottom line. We therefore need to convince our customers that it pays to invest in our leading-edge, highly efficient machines; and that those who buy cheap machines generally end up paying dearly for it in the long run – and not just because of the greater susceptibility to breakdowns. When it comes to resource efficiency, our machine manufacturers are well ahead of the international market.





# Major plus for the skilled trades

“Handwerk, Holz & mehr” profiles the latest innovations

A key part of the LIGNA line-up, “Handwerk, Holz & mehr” is Northern Germany’s leading tradeshow for the skilled woodworking trades. More than 50,000 of the 100,000-plus visitors who went to LIGNA 2007 had a special interest in “Handwerk, Holz & mehr”. About a third of this number came from beyond Germany. The show is aimed primarily at joinery, cabinetmaking, carpentry, assembly and prefabrication firms, but is increasingly also attracting architects, engineers and planning specialists.

Located in halls 11, 12 and 14 to 17, the show comprises exhibits and presentations spanning all the latest developments in the woodworking and wood processing trades. It features everything from state-of-the-art machinery, equipment, tools, accessories, processes and techniques, to innovative applications for wood and reconstituted wood products, to IT solutions, services, training and education.

**Further information:**  
[www.ligna.de/handwerk\\_holz\\_mehr\\_e](http://www.ligna.de/handwerk_holz_mehr_e)

## German Timber Construction Award 2009

The competition for the prestigious German Timber Construction Award 2009 gets under way in December this year and is open to architects, structural engineers, owner-builders, and carpentry and timber construction firms. Once again, the Award is sponsored by the Association of German Master Carpenters (BDZ), Deutsche Messe, the German Federal Foundation for the Environment (BDU) and the German Timber Sales Promotion Fund (HAF).

Prizes and certificates will be awarded in two categories: timber-construction architecture and innovative building products. The closing date for entries is 11 February 2009.

It is envisaged that the application forms will be available online at [www.bdz-holzbau.de](http://www.bdz-holzbau.de) from the start of December. The awards ceremony will be held at the fair on the afternoon of Tuesday 19 May.

**Further information:**  
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[info@bdz-holzbau.de](mailto:info@bdz-holzbau.de)  
[www.bdz-holzbau.de](http://www.bdz-holzbau.de)

## Aktionsforum vector

In 2009, visitors from the carpentry and cabinetmaking trades will again be able to experience selected innovations from the LIGNA exhibition program “live in action”. The forum is organized by the German Woodworking Machinery Manufacturers’ Association within the VDMA (German Engineering Federation) and will feature live demonstrations of hand tools, hardware materials and other innovations every day of the fair. Each demonstration will last 15 minutes, after which the manufacturers will be available for questions.

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## New: Prize for “Service to the Joinery and Cabinetmaking Trades”

Germany’s Federal Association of Skilled Trades (BHKH) and Deutsche Messe will in 2009 be launching a prize for “Service to the Joinery and Cabinetmaking Trades”. The prize is for exemplary service to the joinery and carpentry trades by partners such as machinery and tool manufacturers, suppliers of materials or finished products, software providers and service providers. Firms in the joinery and cabinetmaking trades will be able to nominate partners for the prize.

The top 10 nominees will be provided with a special presentation area at “Handwerk, Holz & mehr 2009” by Deutsche Messe. An expert jury will then select the overall winner, who will be announced on 22 May, the last day of the fair, during a special ceremony at the BHKH pavilion. The overall winner’s prize is a presentation slot at “Handwerk, Holz & mehr 2011” valued at 5,000 euros. The prize is provided by Deutsche Messe.

### Leveraging the benefits

The winner will also be able to use the title “Winner of the 2009 Prize for Service to the Joinery and Cabinetmaking Trades” in its advertising and publicity. In addition, the firms that put forward the nominations stand to win a VIP package for two persons to “Handwerk, Holz & mehr 2009”.

The voting form will be published on 14 November in the BHKH newsletter “genau” and online at [www.bhkh.de](http://www.bhkh.de).

### Further information:

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## VNZ: Modernizing for the Future

Older buildings waste energy – solutions for reducing energy consumption

“Modernizing for the Future” is the official theme for the group pavilion operated by the Association of Lower Saxony Carpenters (VNZ) at LIGNA 2009. On 5,000 square meters (about 53,800 sq. ft) of net display space, around two dozen VNZ member firms will be showing a range of energy system modernization and building refurbishment solutions that can make older residential buildings less energy-intensive and more comfortable. Typified by shortcomings like poor insulation, draughty windows and decrepit roofs, older buildings are major wasters of heat energy, consuming up to 90 more energy than their modern equivalents.

Two single-family homes – one a timber-skeleton and the other a Bauhaus-style home – will be set up at the pavilion to demonstrate a range of solutions,

including various forms of exterior and interior insulation and facade design. Solutions for commercial buildings will be “modeled” by a multipurpose display pavilion.

### Other activities at the VNZ pavilion

In a special “living workshop”, a group of first-year apprentices and vocational academy students will be building a series of playhouses that will be gifted to kindergartens after the fair.

On the afternoon of Tuesday 19 May, the VNZ pavilion will be hosting the awards ceremony for the German Timber Construction Award. A profile of the award-winning projects will be made available to LIGNA 2009 visitors.

A conference for engineers and architects will be held at the pavilion on the Tuesday morning.





# Innovative Forestry

Special displays and forums capture the latest market trends

The forestry, forestry technology and wood-based energy display areas now rank among the most important sections of LIGNA HANNOVER. They are home to the latest technologies for fully mechanized timber harvesting and recovery, as well as machinery, equipment and tools and innovations for timber storage and wood fuel production.

The main theme for LIGNA HANNOVER 2009 is “Making more out of Wood – Technology for Resource Efficiency”. Because for the forestry industry, getting more out of wood means using raw materials and technology efficiently. Wood utilization is a key part of this. Wood utilization – or “wood mobilization”, as it’s known in Europe – refers to the totality of organizational, advisory and logistical activities designed to maximize forest yields/ wood utilization within the constraints of sustainability. These activities range from blanket forest inventories, to reforestation, to forest crop manage-



*The HSM 405H harvester, a new, highly mechanized timber harvesting system for steep inclines, has been used by the Lower Saxony Forestry Service since summer*

ment, right through to timber utilization and marketing. And they are on show at LIGNA HANNOVER.

## **Growth in forestry-sector exhibitor numbers and visitor turnout**

The growing importance of forestry is reflected in a steady upward trend in the fair’s exhibitor numbers, floor space and visitor turnout. LIGNA HANNOVER 2007 attracted 16,100 trade visitors from the forestry, forestry technology

and agriculture sectors alone. The show’s forestry-themed special presentations drew an impressive 19,000 visitors, up from 7,500 in 2005. These special presentations and forums reflect the latest market trends and plot future developments. Over the years, Deutsche Messe has worked closely with the German Forestry Council (KWF) and a range of industry associations and institutions to hone and refine the winning LIGNA tradeshow format.

## LIGNA Entrepreneurial Expertise Center

The German Forestry Council (KWF) and Deutsche Messe will in 2009 be staging the fourth LIGNA Entrepreneurial Expertise Center in Pavilion 33. The Center addresses fundamental issues facing today’s forestry companies, such as the challenge of growing competition on an increasingly international market. The pavilion will once again also be supported by the German Association of Forestry Contractors (AFL).

### **ELDAT, NavLog and QS Harvester**

Logistics and network information systems offer enormous potential for the rationalization of processes between market partners in the forestry and wood industries. Which is why web-based technologies will feature so strongly at the Entrepreneurial Expertise Center in Pavilion 33, with solutions like ELDAT, NavLog and QS Harvester.

**ELDAT** is an indispensable supply chain management tool that supports the

ultra-rapid transfer of timber, contract, billing and supply data. **GeoDAT/Navlog** is a joint initiative to produce accurate, readily useable digital maps of Germany’s entire network of forestry tracks and log haulage routes.

**QS Harvester** is a QA system developed by KWF that ensures that harvesting equipment is correctly calibrated, thereby making measurements of log length and diameter by harvesters more transparent and accurate.



# Energy from Wood

It's all go on the open-air site

Located on the open-air site and under the EXPO canopy on the southern part of the exhibition grounds, "Energy from Wood" features demonstrations of the latest products, services, developments and solutions for wood as a renewable energy source. The themes include firewood processing, wood burner and furnace technology, and the plantation of so-called energy forests. The special presentation is organized by the Lower Saxony Agricultural Association (LWK Niedersachsen), enerCity, Raiffeisen Warengenossenschaft Leese eG, the Lower Saxony Forestry Service and Deutsche Messe.

## From Tree to Fuel

The displays will include saws, wood

chippers and log-splitters for turning logs into burner-ready firewood lengths and chips. The wood burner technology on show includes everything from log burners to automatic wood chip and pellet burners. Complete firewood production lines will be set up around Pavilion 32 in a special "From Tree to Fuel" theme area. The production lines will demonstrate a range of processes for transforming solid wood into a renewable fuel. Also on show will be a range of technical solutions for enhancing wood fuel quality – including a woodchip screening machine and a number of technologies for transporting and drying wood. The events on the open-air site will be complemented by a series of specialist forums.

## "Wood mobilization" and "Heating with Wood"

In 2009, LIGNA HANNOVER will feature a new special presentation-and-forum combo titled "Wood mobilization – Lower Saxony Agricultural Association shows the way to sustainable timber utilization". Allied to this is "Heating with Wood", a forum produced by the association in partnership with agricultural publisher Deutsche Landwirtschaftsverlag (dlv).



For full details of the LIGNA HANNOVER 2009 show, visit [www.ligna.de/homepage\\_e](http://www.ligna.de/homepage_e)



## New forestry section features

**Central Information Desk** – The forestry section of the fair spans multiple locations on the open-air site and in the pavilions around the EXPO canopy. In 2009, it will have a central hub featuring information on the fair's forestry and energy displays and on specific forestry exhibitors and their innovative products.

**"Careers in the forestry and wood industries"** – On all five days of the fair, young visitors will be able to learn about prospective employers, make valuable career contacts and identify exciting new career options.

**"Hot Innovations" pavilion** – Deutsche Messe and the German Forestry Council (KWF) present their hot picks from the latest forestry innovations.

# Excitement, information, sports

LIGNA's forestry exhibitions are complemented by a wealth of eye-catching events, sports competitions and information-rich forums and conferences.

## STIHL® TIMBERSPORTS® SERIES goes LIGNA 2009

The STIHL® TIMBERSPORTS® SERIES is an international series of lumberjack athletics competitions. The German section premiered on the open-air site at LIGNA 2007 and was such a big hit that it will be back again at LIGNA 2009. The STIHL® TIMBERSPORTS® SERIES has its origins in the US and Canadian tradition of competitions between professional lumberjacks.

[www.stihl-timbersports.de](http://www.stihl-timbersports.de)

## Lower Saxony Forestry Service Forum

LIGNA 2009 is hosting the premiere of the Lower Saxony Forestry Service Forum. The event is titled "The end of multi-purpose forest management in Germany!" and examines one of the burning issues currently facing Germany's forestry sector: how to reconcile government moves towards total conservation with the forestry sector's interests in sustainable, multi-purpose forestry. In Pavilion 33, the Lower Saxony Forestry Service will also be operating a program of exhibits themed "Forestry – Sustainable use of Raw Materials and Technology".

## NRW. Making more out of wood

Germany's North Rhine-Westphalia (NRW) state will be running a presentation at LIGNA HANNOVER 2009 titled "NRW. Making more out of wood." The presentation deals with sawmill products, wood utilization, planning and orientation solutions for the forestry and timber industries, forestry technology and logistics, research, education and training, and energy from wood.

[www.wald-und-holz.nrw](http://www.wald-und-holz.nrw)

## "Wood's where it's at – Climate Protection from the Forest"

In 2009, the Climate Protection Agency for the Hannover Region will be running the 3rd Lower Saxony-wide "Wood's where it's at" competition for school students between the ages of 6 and 14. The winners will be presented with awards at special ceremony at LIGNA HANNOVER 2009. The official patron is Lower Saxony's Minister of Agriculture, Hans-Heinrich Ehlen.

[www.klimaschutz-hannover.de](http://www.klimaschutz-hannover.de)

## Crane Driving Championships

LIGNA HANNOVER 2009 will be hosting the 8th Lower Saxony Crane Driving Championships, an absolute crowd-pleaser organized by the Lower Saxony Forestry Service, the German Association of Forestry Contractors (AFL) and Deutsche Messe. The best forestry machinery drivers from Lower Saxony will battle for supremacy in a range of disciplines on the open-air site on the southern part of the exhibition grounds. Their motivation – apart from the will to win – is a desire to increase the public's understanding of the work they do in environmentally sensitive forest environments.





## Careers in Wood

In 2009, LIGNA will once again feature “Careers in Wood”, a forum designed to attract the next generation of wood industry professionals. Located at the heart of the fair, the forum is a unique opportunity for high school graduates to learn about training options and career opportunities in the wood and forestry industries.

Organized by the ProWood foundation within the VDMA and located in Hall 16, the forum offers an informative mix of speaking events, activities, advice and

entertainment. There will also be guided tours of the forestry, energy production, furniture production, reconstituted wood products and timber-based construction areas of the fair. Several businesses and institutions are supporting the forum by providing school groups with free admission to their displays at LIGNA HANNOVER.

**Further information:**  
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dennis.bieselt@vdma.org

## Wonders in Wood

In 2009, Deutsche Messe will for the second time be staging “Wonders in Wood”, a new incarnation of the long-standing and immensely successful “Artistry in Wood” event.

“Wonders in Wood” 2009 will have a plaza-like atmosphere and consist of two interconnected areas: a gallery dedicated to works of art on specific themes by specially invited artists, groups of artists and educational institutions; and a sales area, where visitors can admire and purchase exquisitely crafted wooden creations by selected artists and artisans. The exhibitors for the gallery section will be selected by an expert, international jury.

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## Teaching and Research

The “Teaching and Research” special presentation in Hall 16 is where LIGNA visitors go to find out all about the education and training programs offered by universities, polytechnics and vocational academies. It is also used by leading research institutes as a platform for showcasing their latest projects, profiling their areas of expertise and finding cooperation partners.

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## International BBE forum

In 2009, the German Bioenergy Association (BBE) is partnering with the Power Systems Association within the VDMA and Deutsche Messe to stage the 2nd International BBE/VDMA Business and Export Forum for Wood Energy. The forum is the premier meeting point for international experts and industry professionals specializing in the wood energy value chain. It is the No. 1 discussion platform and showcase for new information, international Best Practice case studies, technological developments, and new concepts and strategies - as well as obstacles and barriers - associated with international markets and export opportunities for wood energy.



# Top services from A to Z

## Services for LIGNA HANNOVER exhibitors and visitors

Deutsche Messe offers a comprehensive range of services, enabling you to concentrate fully on your trade fair showcase. Following are a few handy travel and accommodation tips for your stay in Hannover plus important information on the exhibition grounds themselves. Details at: [www.ligna.de/homepage\\_e](http://www.ligna.de/homepage_e).

### Online Business Service

All services offered by Deutsche Messe AG can be ordered online – it's quick, easy and secure.

Full details: [www.ligna.de/exhibitorservice](http://www.ligna.de/exhibitorservice)

### Fair package – the total solution for your LIGNA showcase

If you don't have much time to organize your LIGNA showcase, but want to make sure everything goes just right, then our "fair package" turnkey solutions are just what you need!

These packages include everything: floor space, modular system stands and a range of supplementary services. You can customize your fair package by adding additional, separately chargeable, services.

[www.ligna.de/fairpackage\\_e](http://www.ligna.de/fairpackage_e)

### Travel and accommodation

Travel2Fairs, a subsidiary of Deutsche Messe, will be happy to take care of your travel and accommodation arrangements. Services include:

- \* rail and air travel packages, rental cars
- \* sightseeing programs
- \* hotel and private accommodation

Hotel and private rooms as well as apartments are booked at special, fixed rates. Travel2Fairs works closely with around 100 local hotels as its **preferred accommodation providers**. All have been certified as being particularly trade fair-friendly and customer-focused.

### For quotes and reservations, contact:

Travel2Fairs GmbH  
Europaallee 7  
30521 Hannover  
Germany

Tel. +49 511 336 44510  
Fax: +49 511 336 44512  
Info@travel2fairs.com  
[www.travel2fairs.com](http://www.travel2fairs.com)

## Press Service

Deutsche Messe offers a range of press services for exhibitors and journalists. Please be sure to register early and keep an eye on the closing dates for submitting content for publication. Many of our press services are free of charge – including "Products and Innovations", an information service on the Deutsche Messe press server that gives the trade press a preview of innovative products and solutions on show at upcoming LIGNA HANNOVER events.

### Contact:

Susanne Sattler  
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Your free listing in our **Online Press Guide** will make it easier for journalists to contact you before, during and after the fair. Many media representatives use the Press Guide year-round for reference purposes.

### Contact:

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For full details of all the supplementary services available to help maximize your media exposure before and during LIGNA HANNOVER 2009, visit [www.ligna.de/pressservice](http://www.ligna.de/pressservice).



## LIGNA HANNOVER 2009 at a glance

### Venue

Hannover Exhibition Center, Hannover, Germany

### Dates

Monday 18 May to Friday 22 May 2009

### Opening hours

daily from 9:00 am to 6:00 pm

### One-day ticket

Advance sales	EUR 18.00
At the ticket office	EUR 21.50

### Five-day ticket

Advance sales	EUR 30.50
At the ticket office	EUR 33.00
Students	EUR 9.00

### Afternoon ticket

(from 3 pm on)	EUR 5.00
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### Advance ticket sales

(one-day and five-day tickets)  
[www.ligna.de/tickets\\_e](http://www.ligna.de/tickets_e)

### Catalogue

EUR 17.00 plus postage and packaging  
**Advance catalogue sales:**  
[www.ligna.de/catalogue](http://www.ligna.de/catalogue)

### Visitor information

Internet: [www.ligna.de/visitorservice](http://www.ligna.de/visitorservice)  
[www.ligna.de/handwerk\\_holz\\_mehr\\_e](http://www.ligna.de/handwerk_holz_mehr_e)  
 E-mail: [ligna@messe.de](mailto:ligna@messe.de)  
 Foreign representatives of Deutsche Messe AG:  
[www.messe.de/repraesentanten\\_e](http://www.messe.de/repraesentanten_e)

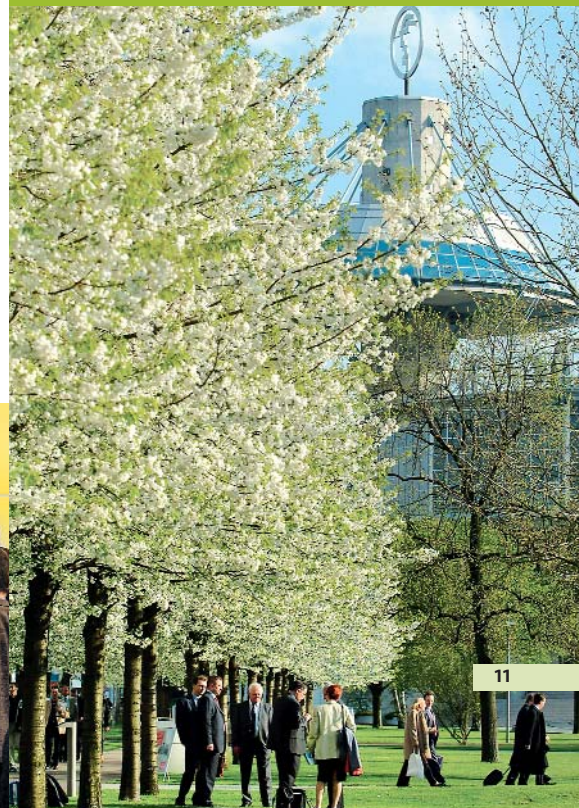
## New "North 1" entrance

Visitors to LIGNA HANNOVER 2009 will be able to enter the exhibition center through an attractive new entrance building. An amply dimensioned, new single-storey building is currently being constructed at the northern entrance area (North 1), directly adjacent to the center's "Messe/Nord" tram station. The structure is to have a 10-meter high roof made primarily of glass, giving the building a light, airy appearance. The North 1 entrance is one of the most heavily frequented entrances at the exhibition center.

## Joint marketing with interzum

Deutsche Messe AG and Koelnmesse GmbH have signed an agreement to jointly market LIGNA HANNOVER 2009 and interzum 2009 to potential visitors from Southeast Asia, the USA, Canada, South America, Australia and South Africa. The joint marketing initiative is aimed at representatives of the furniture, wood-working and the reconstituted wood products industries.

The package comprises one-day tickets (one each for LIGNA and interzum) plus a catalogue voucher as well as coordinated media and press planning and other marketing measures. interzum is the world's biggest trade fair for materials and design in the furniture and interior finishing industries. interzum 2009 opens on 13 May and closes on 16 May – two days before the start of LIGNA HANNOVER.



<b>Forestry</b> (Open-air site/FG, Pavilions 32, 33, 34, 35) Machinery, equipment, tools and accessories · Transport, storage systems and logistics Information systems · Energy from Wood
<b>Sawmill technology</b> (Hall 27) Machinery and plant for the production of sawn timber · Measuring and optimization systems for roundwood yards and sawmills
<b>Solid wood working</b> (Halls 12, 13) Machinery and plant for solid wood working · Waste wood utilization and energy generation · Drying systems for sawn timber
<b>Wood materials and veneer production</b> (Hall 27) Machinery, plant and accessories for the production of wood-based materials and veneers
<b>Handwerk, Holz &amp; mehr – Wood crafts · Joinery trades · Carpentry trades · Engineered wood, accessories, services</b> (Halls 11, 12, 14, 15, 16, 17) Machinery, equipment and accessories for joiners and cabinet-makers Machinery, equipment and accessories for timber construction and carpentry Timber construction · Wood materials · Wood Trading · Interior finishing/remodelling · Furniture production · Technical applications for wood
<b>Furniture industry</b> (Halls 19, 20, 22, 24, 25, 26) Machinery, plant and facilities for industrial furniture production · Automation systems
<b>Special presentations</b> (Open-air site/FG, Pavilions 32, 33, 34, 35, Halls 11, 14, 16, 17) Forestry · Research and Training · VDMA-Aktionsforum “vector” · VDMA-Forum “Careers in Wood” · “Wonders In Wood” · BHKH “Form & Function” – BHKH crafts center for carpenters and cabinet-makers · International industry associations



## Map of the grounds 2009

18–22 May 2009

# LIGNA

HANNOVER · GERMANY  
World Fair for the Forestry and Wood Industries



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